

Supplementary Material

Novel process for preparing substantially pure Letrozole

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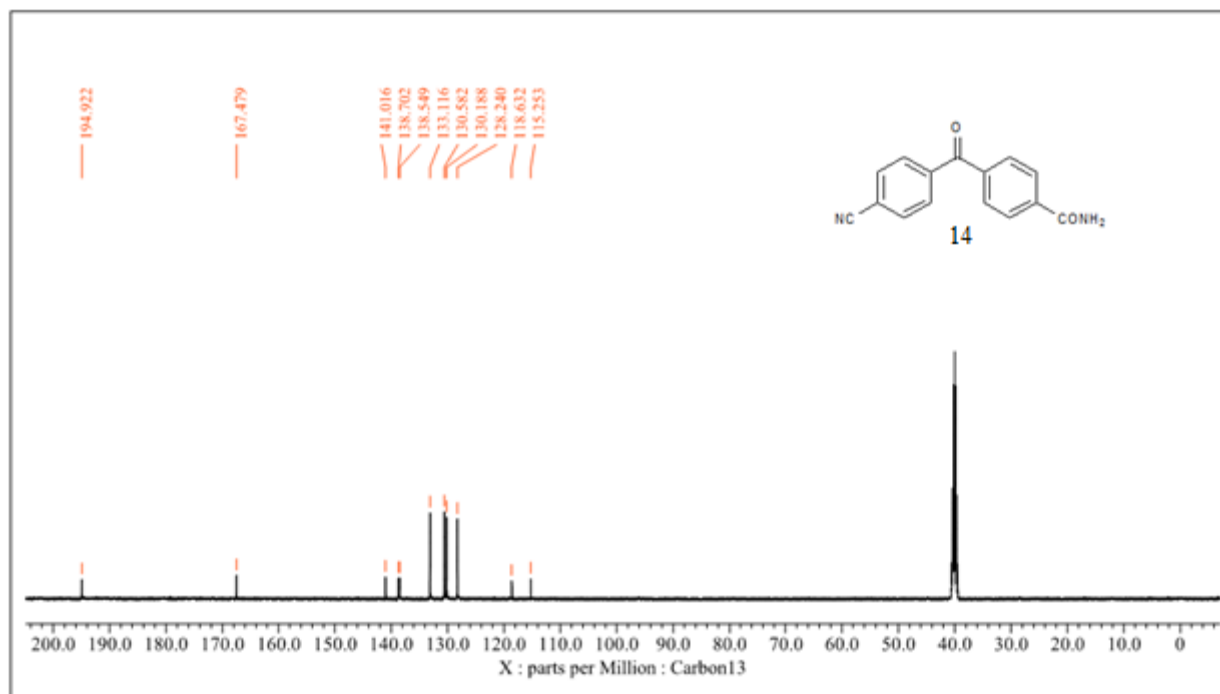
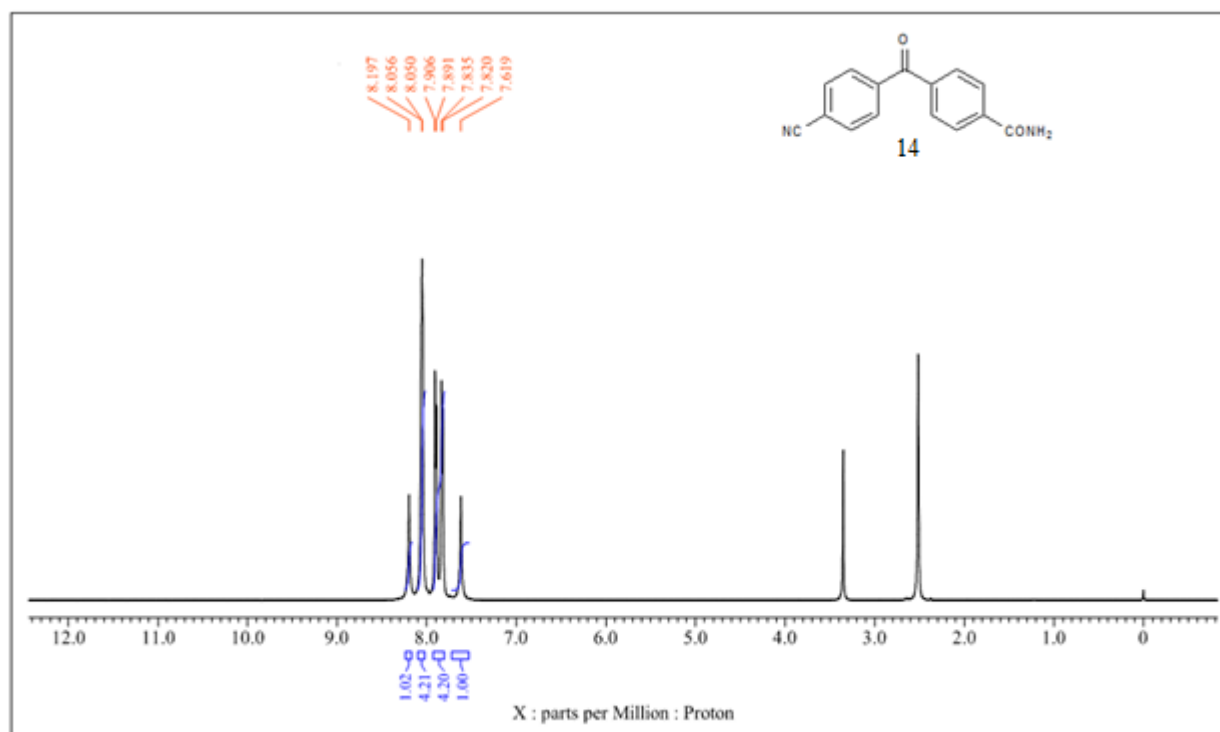
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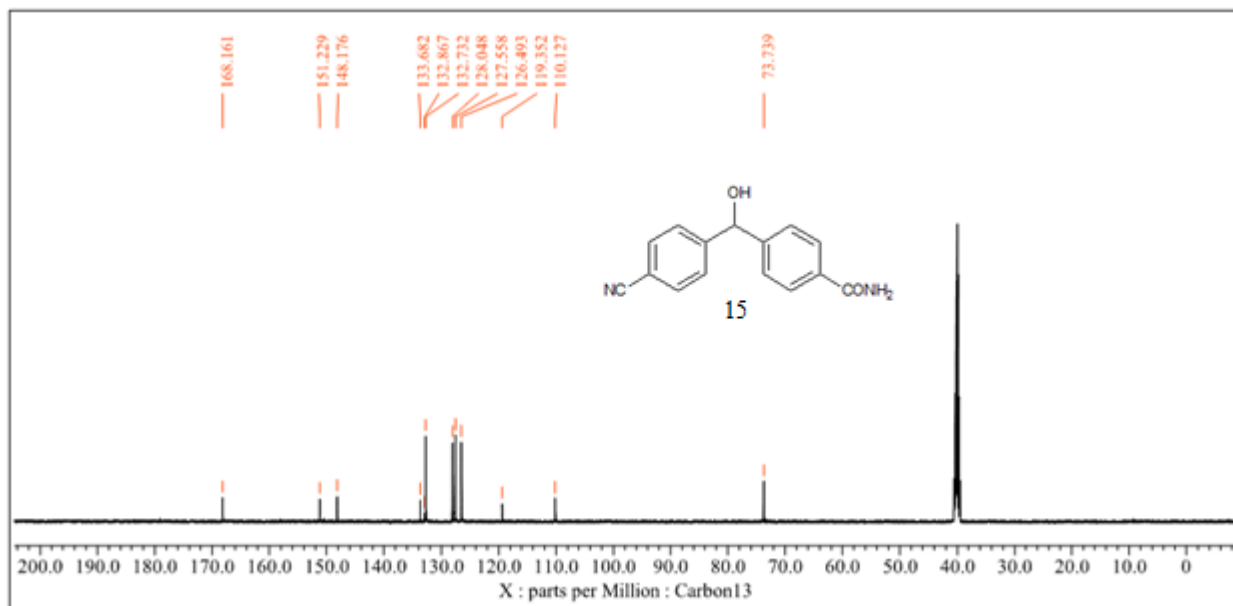
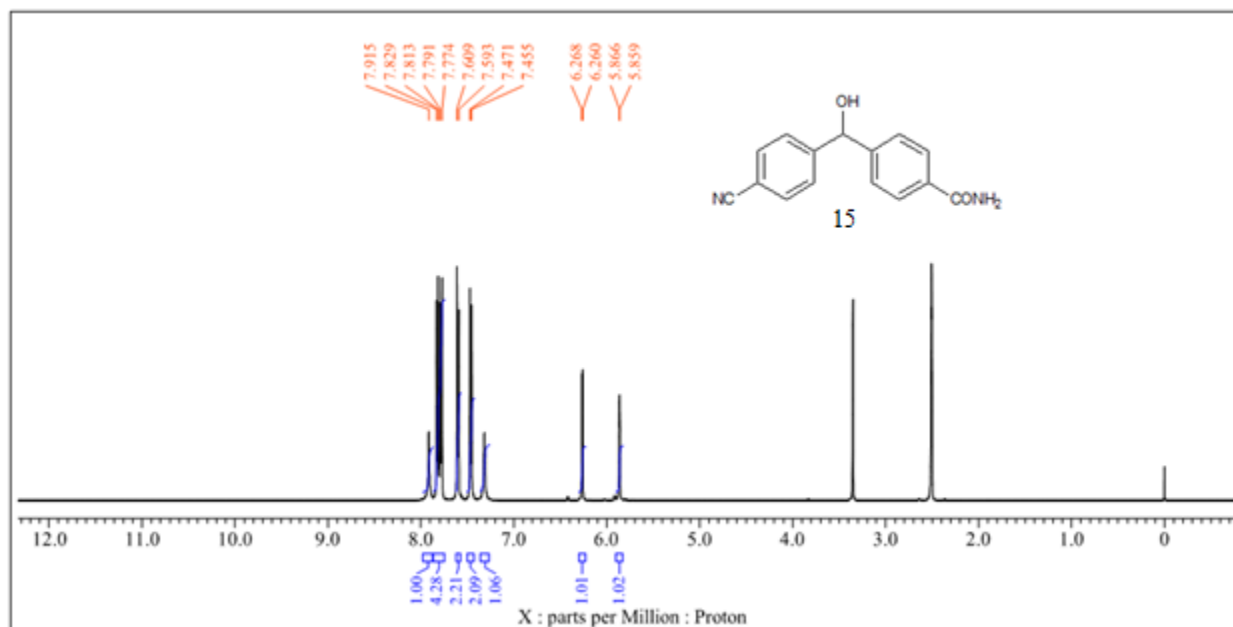
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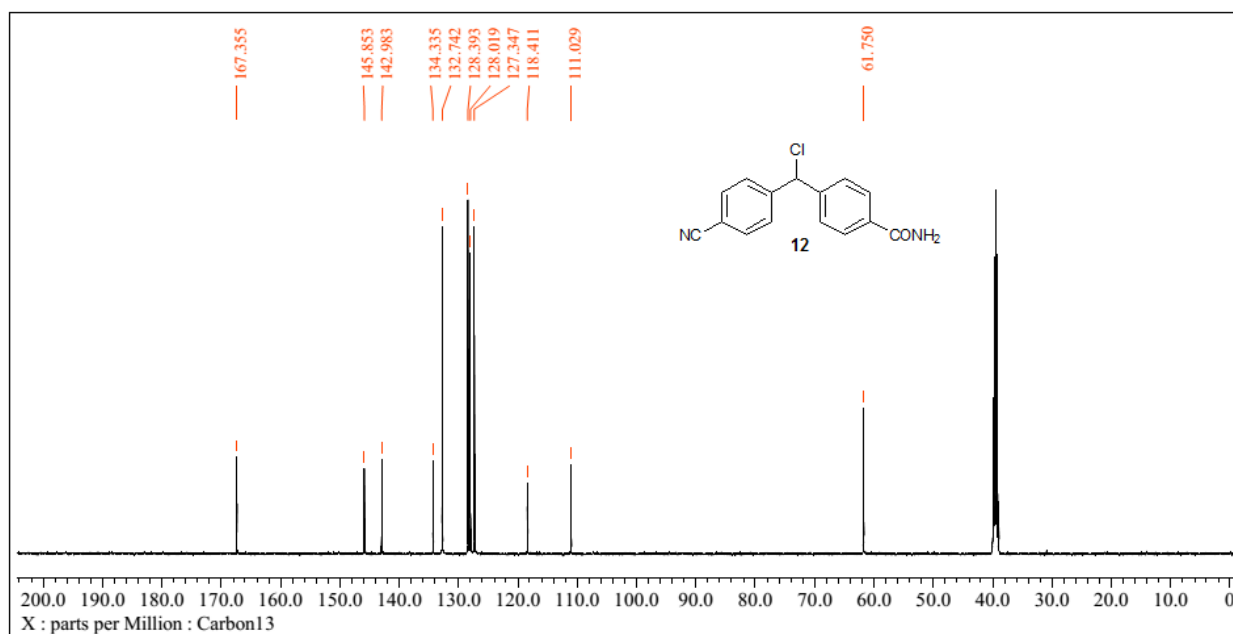
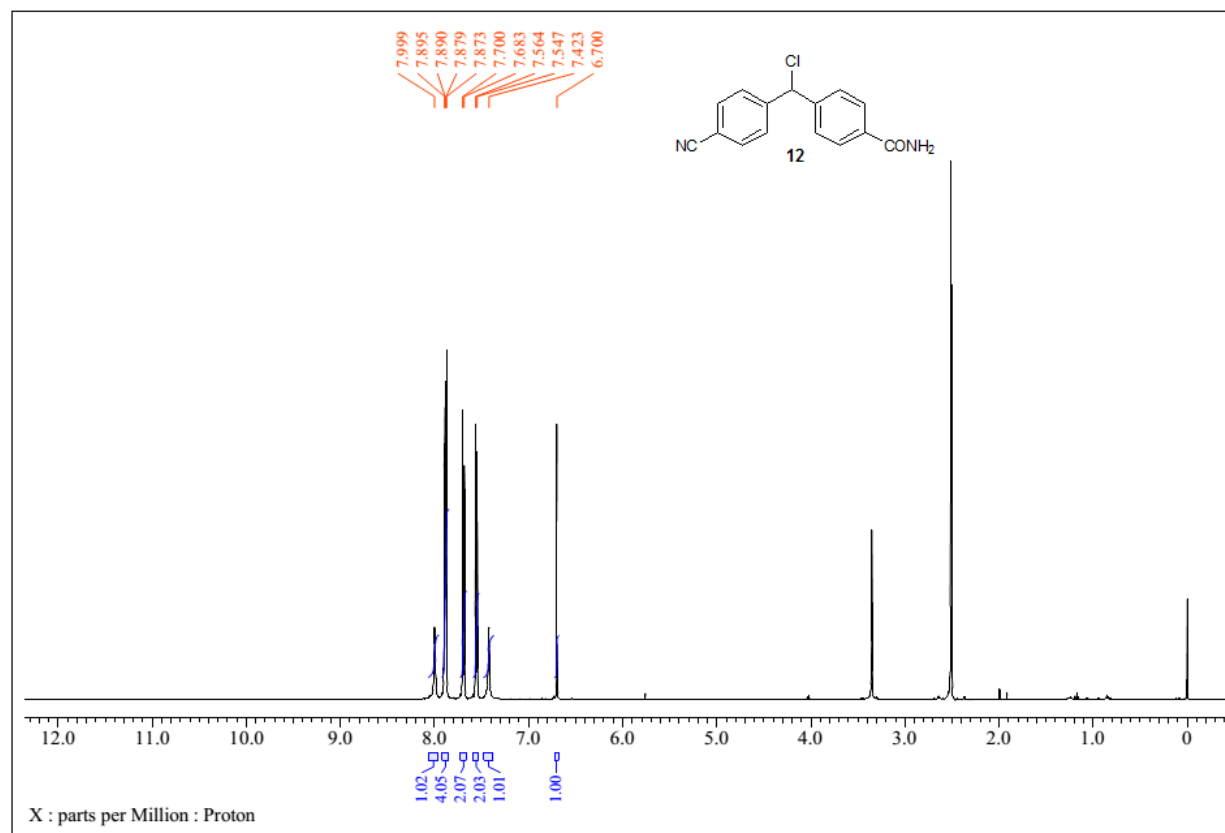
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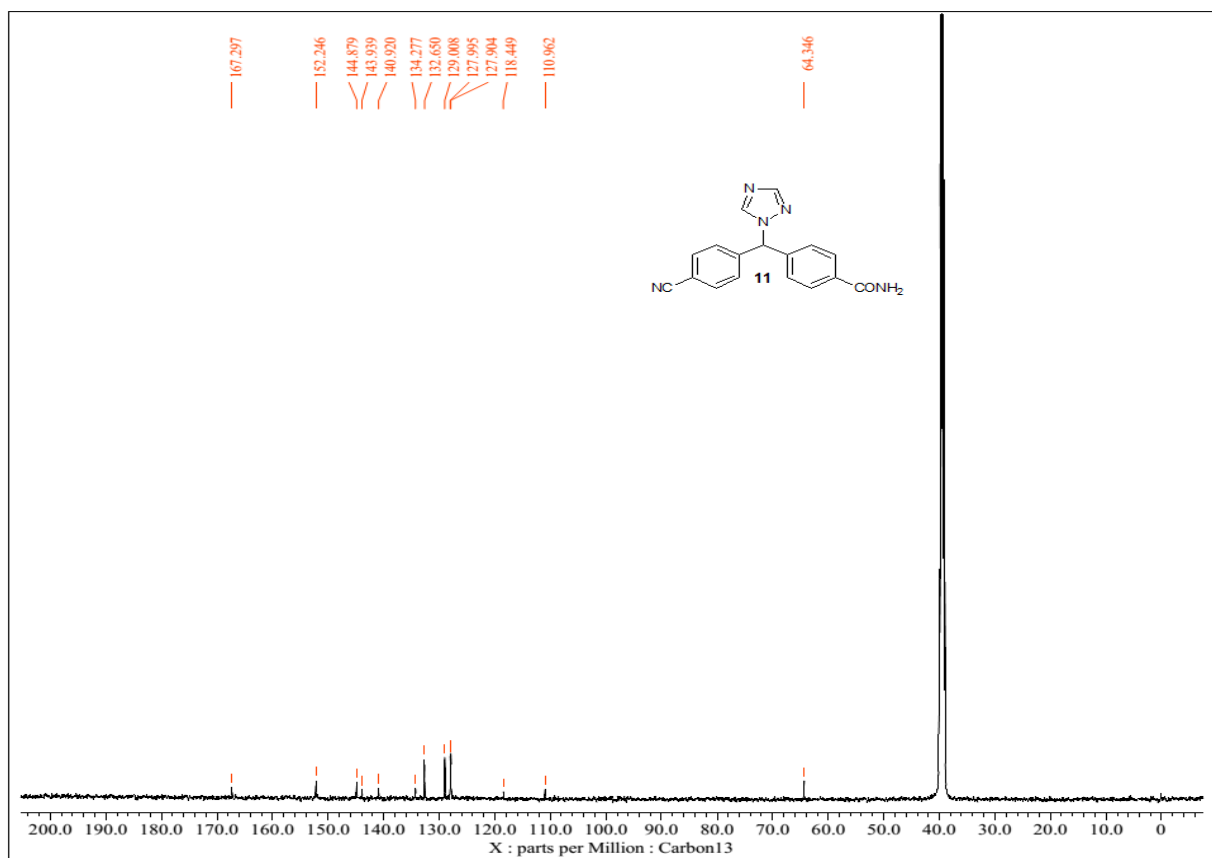
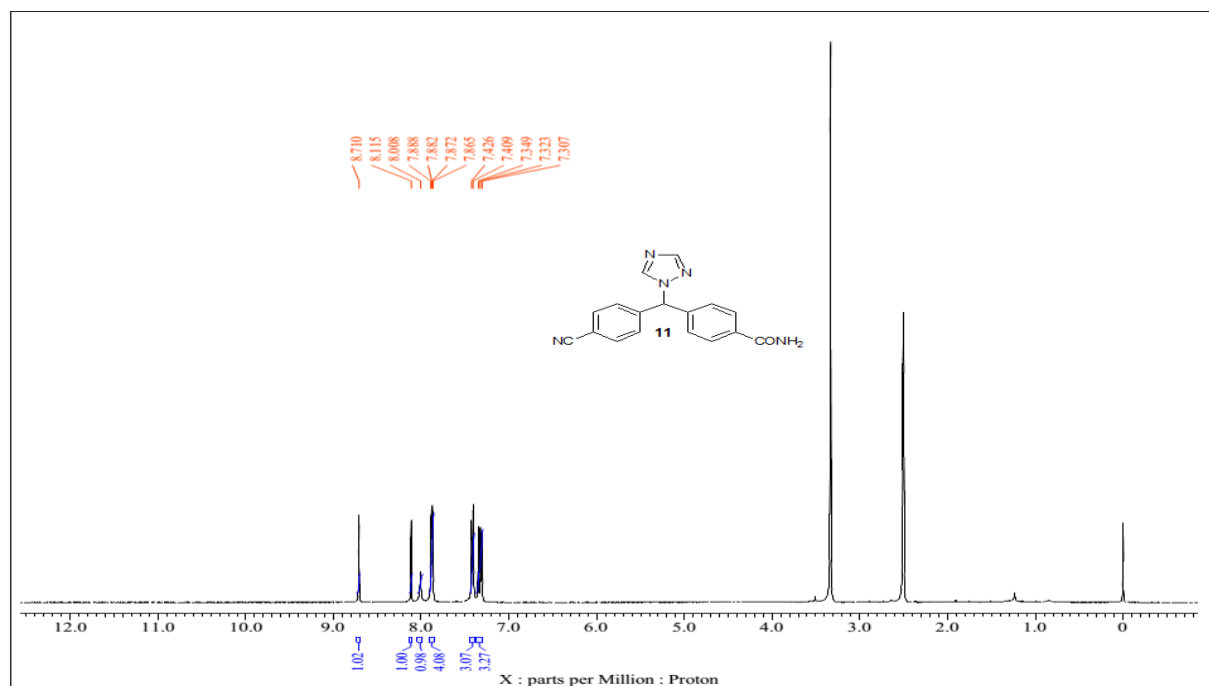
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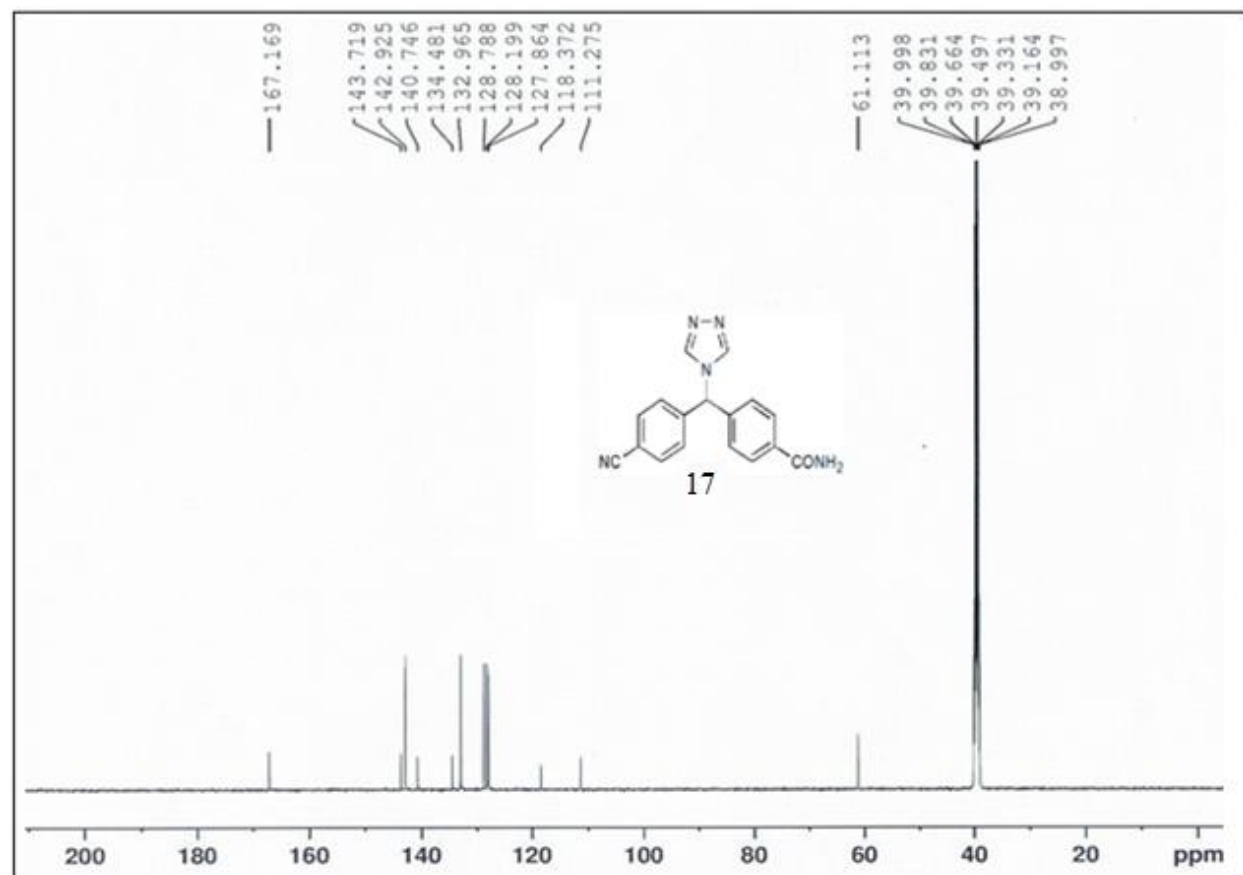
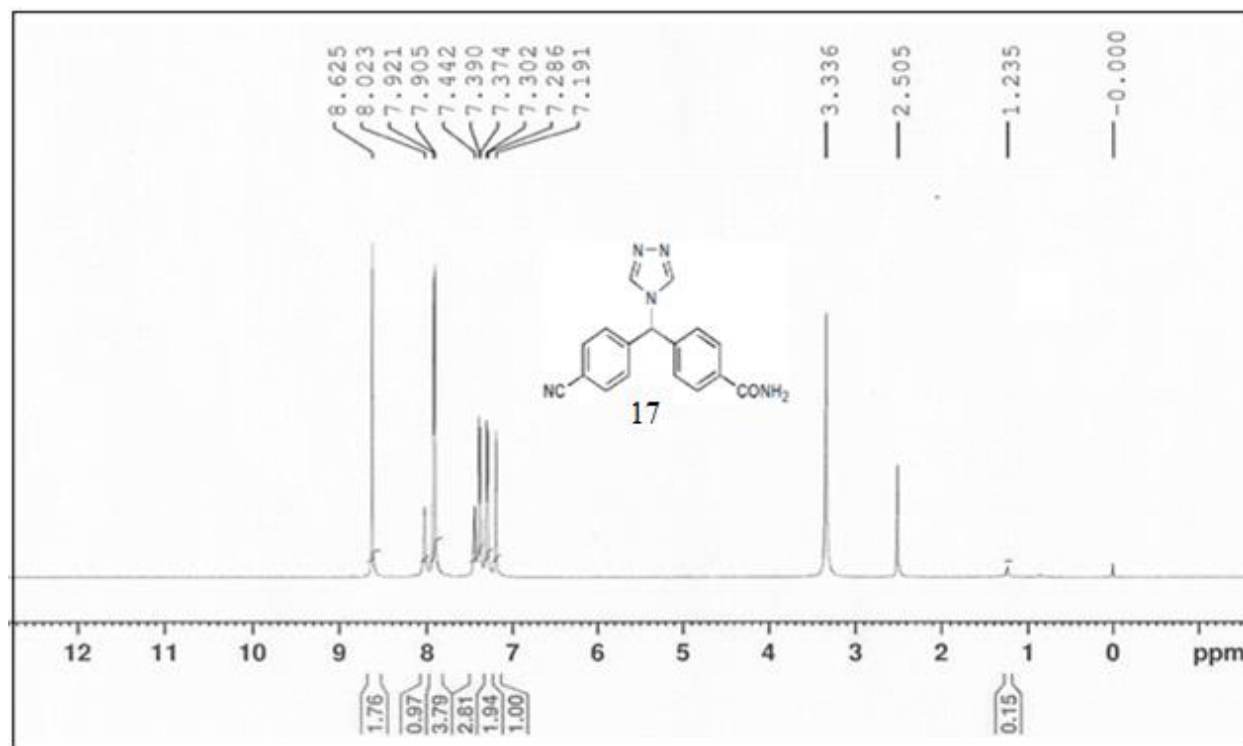
1. ¹ H NMR & ¹³ C NMR Spectra of compounds 1, 11, 12, 14, 15, 17	S3
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¹H and ¹³C Spectral data of Compound 14

^1H , ^{13}C Spectral data of Compound 15

^1H , ^{13}C Spectral data of Compound **12**

^1H , ^{13}C Spectral data of Compound **11**

^1H , ^{13}C Spectral data of Compound **17**

^1H , ^{13}C Spectral data of Letrozole 1