Synthesis of dipeptide mimics based on amino phosphinate backbones and cyclic derivatives

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Dedicated to Prof. Dr. Jürgen Martens on the occasion of his 65th birthday

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Abstract

Dialkyl phosphinates are valuable peptide mimics for metallopeptidase targets. Despite their large pharmaceutical potential, the synthesis of many phosphinates remains challenging. An additional drawback for many applications is the high polarity of the phosphinate group. Herein we describe the synthesis of stereoisomerically pure GPI (1), a phosphinate with high binding affinity for the cancer specific zinc peptidase PSMA (prostate specific membrane antigen). In addition, analogous cyclic phosphinate esters 13, 16 and 23 are reported that might be useful as less polar ligands for metallo peptidase binding. The key step to these new 1,2-oxaphosphorinan-2-ones is an intramolecular cyclization of an intermediate *H*-phosphinate. The cyclizations work with modest diastereoselectivities of ~2:1 in favor of the *trans* arrangement of substituents at 2- and 4-position of the 1,2-oxaphosphorinan-2-one scaffolds.

Keywords: Carboxypeptidase inhibitors, phosphinates, tumor targeting, amino phosphinic acids

Introduction

Zinc containing peptidases constitute an important class of enzymes involved in tumor progression, angiogenesis, embryogenesis, ovulation and differentiation.¹⁻² An altered level of expression is often associated with malignant neoplasy. A range of metallopeptidases have therefore been used as tumor markers and are valuable targets for the development of targeted cancer therapeutics and imaging reagents. In consequence, the design and synthesis of small molecules binding to zinc peptidases with high affinity and specificity is an attractive field of Medicinal Chemistry.³⁻⁵

The general structural requirements for small molecules in this context are a peptidomimetic backbone for recognition of the peptidase and a zinc binding moiety (Scheme 1). Suitable zinc binding groups are thiols, carboxylates, hydroxamates, phosphonates and phosphinates. In this context, thiols, hydroxamates and phosphinates belong to the strongest zinc binders and the introduction of these groups into peptidase ligands is often increasing the affinity of the ligand to the target peptidase by three to four orders of magnitude. ⁶⁻¹⁰

Scheme 1. Tetrahedral intermediate upon peptide hydrolysis in an active site of a zinc peptidase and a phosphinate analogue. In addition, the PSMA-specific ligand GPI (1) is shown.

Despite their large pharmaceutical potential, the synthesis of many phosphinates remains challenging.¹¹⁻¹⁶ An additional drawback for many applications is the high polarity of the phosphinate group.

Herein we describe the synthesis of stereoisomerically pure GPI (1), a phosphinate with high binding affinity to the cancer specific zinc peptidase PSMA (prostate specific membrane antigen). In addition, analogous cyclic phosphinates are reported that might be useful as less polar precursors for metallo peptidase binding.

Results and Discussion

GPI (1), a mimic of the native dipeptide NAAG (N-acetylaspartylglutamic acid), is a high affinity binder for the tumor marker PSMA and has been used for prostate cancer targeting (Scheme 2).¹⁷⁻¹⁹ It has been shown that the (S,S) diastereoisomer of GPI is the eutomer with significantly higher affinity to the target protein than the corresponding (S,R) isomer.²⁰⁻²¹ However, the stereoselective synthesis of GPI proved to be difficult and only low diastereoselectivities have been realized so far.²² For a comparative study of stereoisomeric imaging reagents based on GPI as a targeting ligand, we needed both the (S,S) and the corresponding (S,R) isomer. Following a known protocol, we started our synthesis with enantiomerically pure Cbz-(S)-vinylglycine (3), which is readily available by a two-step synthesis from Cbz-(S)-methionine (2).²³ In parallel, dibenzyl glutarate (5) was prepared from benzyl acrylate (4) via a Baylis-Hilman type reaction with (n-Bu)₃P.²⁴ Addition of ammonium hypophosphite gave phosphinic acid 6 as a racemate. Following a protocol of

Vitharana et al., 25 stepwise crystallization with first yohimbine and second (*S*)-methylbenzylamine gave (*S*)-6 and (*R*)-6 in 31 and 28% yield, respectively over two steps. Both enantiomers of 6 were then treated with vinylglycine (3) and BSA to the target compounds (*S*,*S*)-7 and (*S*,*R*)-7. Both diastereomers were obtained with a de > 95 according to 1 H-NMR, proving indirectly the high enantiomeric purity of intermediate phosphinic acids (*S*)-6 and (*R*)-6 after crystallization.

Scheme 2. Synthesis of (S)-vinylglycine (3) and isomerically pure (S,S)-7 and (S,R)-7. BSA = Bis(trimethylsilyl)acetamide.

The high polarity of the phosphinic acid group in peptidase inhibitors like GPI (1) is an inherent problem not only for the bioavailability of the compounds but also for workup of protected derivatives like 7. The affinity of phosphinates for silica often leads to significant loss of yield upon column chromatography. To decrease the polarity of the target compounds, we planned to introduce the dialkyl phosphinate part of the peptidase binders as a cyclic phosphinate ester (1,2-oxaphosphorinan-2-one), which upon hydrolysis would then release the phosphinic acid and an alcohol group. Our first attempt started with the conversion of allyl alcohol 8 to homoallyl alcohol 10 in a two-step procedure involving bromination and a subsequent In-mediated Barbier reaction of bromide 9 with formaldehyde (Scheme 3). The resulting homoallyl alcohol 10 was converted to the corresponding phosphinic acid ester 12. In our hands, the mixed-anhydride of

phosphinic acid **11** which was prepared with pivaloyl chloride gave the best yields for this esterification. Ester **12** was then treated with BSA to give the cyclic phosphinate **13** upon intramolecular cyclization in reasonable 46% yield for the two-step sequence. Similar cyclic phosphinates have only rarely been described in the literature so far. ²⁶⁻²⁹

OH O
$$Et_2O$$
 Br O $2. In, CH_2O, THF$ O 0.00 84% 9 10 0.00 0

Scheme 3. Synthesis of the cyclic phosphinate **13** *via* intramolecular cyclization of ester **12**. BSA = Bis(trimethylsilyl)acetamide; PivCl = pivaloyl chloride; only one enantiomer of racemic compound *trans*-**13** is shown.

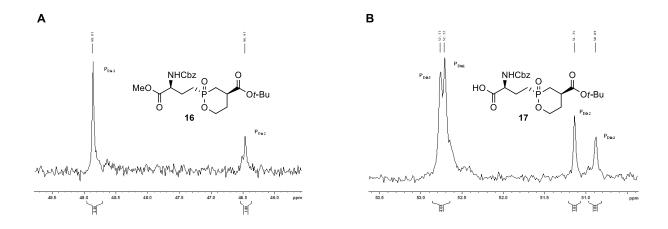
The intramolecular cyclization of ester **12** to cyclic phosphinate **13** proceeds with a moderate diastereoselectivity of 2:1 in favor of *trans-***13**. The preferred formation of *trans-***13** may be rationalized with the mechanistic proposal depicted in Scheme 4.

Si O
$$(R)$$
 H^+ (R) (R)

Scheme 4. Mechanistic proposal for the intramolecular cyclization of ester **12** to the cyclic phosphinate *trans*-**13**. Only one enantiomer of racemic compound *trans*-**13** is shown.

Using the same approach, we have treated homoallyl alcohol 10 with phosphinic acid 14, which is readily available from (S)-vinylglycine (3). Ester 15 was again formed via the mixed

anhydride of **14** with PivCl. Subsequent intramolecular cyclization gave the target cyclic phosphinate **16**, which is a dipeptide mimic. Along with the methyl ester **16**, we isolated a significant amount of the corresponding acid **17**. Because we have used enantiomerically pure phosphonic acid **14** as a starting material, we expected the formation of all four possible stereoisomers in **16**. To our surprise, we observed only two diastereoisomers in the ³¹P-NMR spectra of **16** (Scheme **5**, **A**). However, this seems to be the consequence of a coincidental signal overlap of each two stereoisomers. In the corresponding acid derivative **17**, which was formed as a deprotected side product, all four isomers are observable in the ³¹P-NMR spectra (Scheme **5**, **B**).



Scheme 5. Synthesis of dipeptide mimic **16** *via* intramolecular cyclization of ester **15**. Only one out of four stereoisomers for **16** and **17** is shown. **A**: stretch of the ³¹P-NMR spectra of **16**; **B**: stretch of the ³¹P-NMR spectra of **17**.

One of the reasons for synthesizing cyclic phosphinates like **13** and **16** was their decreased polarity compared to phosphinic acid analogues. In addition, we hoped that the intramolecular alkylation of the *H*-phosphinate intermediate might give better diastereoselectivities then acyclic variants. To introduce a chiral auxiliary in the vicinity of the newly formed stereogenic centers, we have prepared the chiral ester **20** by reaction of (-)-borneol (**19**) with acid **18** (Scheme 6).

Deprotection with TBAF gave alcohol 21, which was coupled to the mixed anhydride of phosphinic acid 14 to give ester 22. Intramolecular cyclization gave cyclic phosphinate 23 as a mixture of four stereoisomers. Finally, hydrolysis with aqueous HCl to 24 was performed to

decrease the number of possible stereoisomers and a 2:1-mixture of two diastereoisomers was observed in the 13 C-NMR-spectra. Alternatively, the alkylation of *H*-phosphinate **14** with α -methylene- γ -butyrolactone (**25**) gave also dipeptide mimic **24**, but with no diastereoselectivity at all.

Scheme 6. Auxiliary synthesis of dipeptide mimic **24** *via* intramolecular cyclization of ester **22** and an alternative approach from α -methylene- γ -butyrolactone (**25**). Only one major stereoisomer for **23** and **24** is shown.

Conclusions

We have described the synthesis of isomerically pure (S,S)- and (S,R)-7 via fractional crystallization of the intermediate H-phosphinate rac-6. The target compounds 7 are protected GPI (1) derivatives and thus ligands for the prostate cancer specific peptidase PSMA. To reduce the polarity of the targeted phosphinic acids, we synthesized cyclic phosphinate esters. The key step to these new 1,2-oxaphosphorinan-2-ones is an intramolecular cyclization of an intermediate H-phosphinate. The cyclizations work with modest diastereoselectivities of ~2:1 in favor of the trans

arrangement of substituents at 2- and 4-position of the 1,2-oxaphosphorinan-2-one. The resulting cyclic phosphinates are peptide mimetics of relatively low polarity compared to the corresponding acyclic phosphinic acids.

Experimental Section

General. TLC was performed on silica gel aluminium sheets (Macherey and Nagel). The reagent used for developing TLC plates was cerium stain (5g ammonium molybdate, 0.1 g cerium sulfate tetrahydrate, 10 mL sulfuric acid and 90 mL H₂O) or 10% sulfuric acid in ethanol. Flash column chromatography was performed on silica gel (Macherey and Nagel, $60 - 200 \,\mu\text{m}$). ¹H chemical shifts are calibrated to residual non-deuterated solvent (CDCl₃, δ_{H} 7.26 ppm; DMSO- d_{6} , δ_{H} 2.50 ppm; CD₃OD, δ_{H} 3.31 ppm). ¹³C chemical shifts are calibrated to the solvent signal (CDCl₃, δ_{C} 77.2 ppm; DMSO- d_{6} , δ_{C} 39.5 ppm; CD₃OD, δ_{H} 49.0 ppm). NMR spectra were recorded at 400 (100), or 600 (150) MHz on Bruker Avance instruments. NMR-signals have been assigned on the basis of 2D-NMR (HH-COSY, HMBC and HSQC) experiments. ESI mass spectra were recorded on a Bruker MicroTOF-Q instrument operating in positive or negative mode. Samples were dissolved in MeCN/H₂O mixtures or pure MeOH and were injected directly *via* syringe. If indicated with abs, solvents were dried according to standard procedures prior to use. IR spectra were recorded on a Shimadzu FT-IR IR Affinity-1 instrument. The wavelengths of selected characteristic bands (vmax) are quoted in cm⁻¹.

The following compounds have been prepared according to literature procedures: 3, 23 8, 30 11, 31 14. 22

Dibenzyl 2-methylenglutarate (**5**): Tributylphosphine (1.50 mL, 5.99 mmol, 0.12 eq.) was added to benzyl acrylate (**4**) (7.50 mL, 49.9 mmol, 1.00 eq.) at 0 °C under inert atmosphere and the resulting mixture was stirred for 15 min at 0 ° and further 16 h at rt. Compressed air was bubbled through the solution for 2 h. The crude mixture was purified by flash chromatography on silica (PE/EtOAc, 1:1) to give the target compound **5** (4.80 g, 14.8 mmol, 59%) as a colorless oil. ¹H-NMR (600 MHz, CDCl₃): δ [ppm] 7.29 – 7.38 (m, 10 H, Ar-H), 6.23 (s, 1 H, 2'-H), 5.60 (s, 1 H, 2'-H), 5.20 (s, 2 H, CH₂-Ph), 5.11 (s, 2 H, CH₂-Ph), 2.69 (t, 3J 7.5 Hz, 2 H, 3-H), 2.59 (t, 3J 7.5 Hz, 2 H, 4-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 172.5 (C5), 166.4 (C1), 138.8 (C2), 135.9 (Ar-C), 135.90 (Ar-C), 128.6 (Ar-CH), 128.6 (Ar-CH), 128.3 (Ar-CH), 128.2 (Ar-CH), 128.2 (Ar-CH), 128.1 (Ar-CH), 66.5 (CH₂-Ph), 66.3 (CH₂-Ph), 33.1 (C4), 27.4 (C3). MS (ESI): m/z (%) 325.14 (50) [M + H]⁺, 347.13 (100) [M + Na]⁺, 671.26 (29) [2M + Na]⁺.

(5-(Benzyloxy)-2-((benzyloxy)carbonyl)-5-oxopentyl)phosphinic acid (rac-6): TMSCl (5.17 mL, 40.7 mmol, 13.2 eq.) and NEt₃ (5.13 mL, 37.0 mmol, 12.0 eq.) were added to a suspension of NH₄H₂PO₄ (1.30 g, 15.4 mmol, 5.00 eq.) in dry CH₂Cl₂ (25 mL) at 0 °C. The resulting mixture was stirred for 1 h at 0 °C and a solution of 5 (1.00 g, 3.10 mmol, 1.00 eq.) in dry CH₂Cl₂ (1.1 mL) was added. The reaction was allowed to warm to rt and stirring was continued for

20 h before quenching with 3 M aqueous hydrochloric acid (11 mL). The residue was extracted with CH₂Cl₂, washed with 3 M aqueous hydrochloric acid (4 × 10 mL) and water (2 × 10 mL) and dried over sodium sulfate. Removal of the solvent *in vacuo* gave the target compound **6** (0.90 g, 2.31 mmol, 75%) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ [ppm] 8.34 (s_b, 1 H, OH), 7.29 – 7.40 (m, 10 H, Ar-H), 6.55 (s, 1 H, P-H), 5.11 (s, 2 H, CH₂-Ph), 5.11 (s, 2 H, CH₂-Ph), 2.86 – 2.94 (m, 1 H, 2-H), 2.30 – 2.38 (m, 2 H, 4-H), 2.13 – 2.21 (m, 1 H, 3-H), 1.97 – 2.04 (m, 2 H, 1-H, 3-H), 1.81 – 1.88 (m, 1 H, 1-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 173.4 (C5), 172.2 (C2'), 135.8 (Ar-C), 135.4 (Ar-C), 128.6 (Ar-CH), 128.6 (Ar-CH), 128.4 (Ar-CH), 128.3 (Ar-CH), 128.3 (Ar-CH), 128.2 (Ar-CH), 127.7 (Ar-CH), 127.0 (Ar-CH), 67.0 (CH₂-Ph), 66.4 (CH₂-Ph), 38.1 (d, *J* 8.0 Hz, C2), 31.3 (C4), 30.7 (C1), 28.1 (d, *J* 46.8 Hz, C3). ³¹P-NMR (162 MHz, CDCl₃): δ [ppm] 34.9. MS (ESI): m/z (%) 391.13 (18) [M + H]⁺, 413.11 (100) [M + Na]⁺, 803.23 (32) [2M + Na]⁺.

(R)-(5-(Benzyloxy)-2-((benzyloxy)carbonyl)-5-oxopentyl)phosphinic acid ((R)-6): NEt₃ (0.83 mL, 6.00 mmol, 1.00 eq) was added to a solution of yohimbine•HCl (2.30 g, 6.00 mmol, 1.00 eq.) in water (10 mL) and stirred for 3 h at rt. The mixture was filtered, and the filter cake was washed with water (2 × 10 mL) and with MeOH (10 mL). Removal of the solvent in vacuo gave yohimbine (2.00 g, 5.64 mmol, 94 %) as a white solid. Yohimbine (2.00 g, 5.64 mmol, 1.00 eq.) was added to a solution of rac-6 (2.20 g, 5.64 mmol, 1.00 eq.) in acetone (11 mL) and heated to reflux for 3 h. Water (1.23 mL) was added and the mixture was cooled to -20°C, filtered and the collected solid was washed with cold acetone. The filtrate is kept for the synthesis of (S)-6. The solid was dissolved in CH₂Cl₂ (13 mL) and 10% sulfuric acid (2.35 mL) was added. The mixture was stirred for 30 min at rt and the phases were separated. The organic phase was washed with 10% sulfuric acid ($2 \times 10 \text{ mL}$) and water ($2 \times 10 \text{ mL}$). Removal of the solvent in vacuo gave the target molecule (R)-6 (0.62 g, 1.59 mmol, 28%) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ [ppm] 7.32 – 7.37 (m, 10 H, Ar-H), 6.42 (s, 1 H, P-H), 5.11 (s, 2 H, CH₂-Ph), 5.08 (s, 2 H, CH₂-Ph) Ph), 2.87 – 2.96 (m, 1 H, 2-H), 2.34 – 2.39 (m, 2 H, 4-H), 2.13 - 2.25 (m, 1 H, 3-H), 1.99 – 2.05 (m, 2 H, 1-H, 3-H), 1.81 - 1.90 (m, 1 H, 1-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 173.5 (C5), 172.2 (C2'), 135.8 (Ar-C), 135.4 (Ar-C), 128.6 (Ar-C), 128.6 (Ar-CH), 128.4 (Ar-CH), 128.3 (Ar-CH), 128.3 (Ar-CH), 128.2 (Ar-CH), 67.1 (CH₂-Ph), 66.4 (CH₂-Ph), 38.1 (d, J 8.0 Hz, C2), 31.3 (C4), 30.7 (C1), 28.1 (d, J 46.8 Hz, C3). ³¹P-NMR (162 MHz, CDCl₃): δ [ppm] 34.7. MS (ESI): m/z (%) 391.13 (12) [M + H]⁺, 413.11 (100) [M + Na]⁺, 803.23 (34) [2M + Na]⁺.

(S)-(5-(Benzyloxy)-2-((benzyloxy)carbonyl)-5-oxopentyl)phosphinic acid ((S)-6): (S)- α -Methylbenzylamine (2.20 mL, 17.1 mmol, 1.00 eq.) was added to the filtrate of the procedure above and the resulting mixture was heated to reflux for 3 h. The reaction was cooled to -20° C, filtered and the collected solid was washed with cold acetone. The solid was dissolved in CH₂Cl₂ (20 mL) and 2 M aqueous hydrochloric acid (10 mL) was added. The solution was stirred for 30 min at rt and the phases were separated. The organic phase was washed with 2 M aqueous hydrochloric acid (2 × 20 mL) and water (2 × 20 mL). Removal of the solvent *in vacuo* gave the target molecule (S)-6 (0.74 g, 1.90 mmol, 31%) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ [ppm] 7.32 – 7.35 (m, 10 H, Ar-H), 5.11 (s, 2 H, CH₂-Ph), 5.08 (s, 2 H, CH₂-Ph), 2.91 (s_b, 1 H,

2-H), 2.34 - 2.39 (m, 2 H, 4-H), 2.17 - 2.29 (m, 1 H, 3-H), 2.02 - 2.05 (m, 2 H, 1-H, 3-H), 1.83 - 1.90 (m, 1 H, 1-H). 13 C-NMR (100 MHz, CDCl₃): δ [ppm] 173.4 (C5), 172.2 (C2'), 135.8 (Ar-C), 135.4 (Ar-C), 128.6 (Ar-CH), 128.6 (Ar-CH), 128.4 (Ar-CH), 128.3 (Ar-CH), 128.2 (Ar-CH), 67.1 (CH₂-Ph), 66.5 (CH₂-Ph), 38.1 (C2), 31.3 (C4), 31.3 (C1). 31 P-NMR (162 MHz, CDCl₃): δ [ppm] 35.4. MS (ESI): m/z (%) 391.13 (100) [M + H]⁺, 413.11 (54) [M + Na]⁺, 781.25 (80) [2M + H]⁺, 803.23 (88) [2M + Na]⁺, 1171.37 (12) [3M + Na]⁺, 1193.38 (31) [2M + Na]⁺.

((R)-5-(Benzyloxy)-2-((benzyloxy)carbonyl)-5-oxopentyl)((S)-3-

(((benzyloxy)carbonyl)amino)-4-methoxy-4-oxobutyl)phosphinic acid ((S,R)-7): To a solution (0.31 g,0.79 mmol, 1.00 eq.) in CH₂Cl₂ (5 mL)N,O-Bis(trimethylsilyl)acetamide (0.59 mL, 1.59 mmol, 2.00 eq.) and the mixture was heated to reflux for 4 h. (S)-Vinylglycine (3) (0.20 g, 0.79 mmol, 1.00 eq.) was added and the reaction was heated to reflux for 72 h. The reaction was quenched with 2 M aqueous hydrochloric acid (3 mL) and the mixture was washed with 2 M aqueous hydrochloric acid (2 × 5 mL). The solvent was removed in vacuo and the residue was purified by flash chromatography (EtOAc \rightarrow EtOH) to give the target compound (S,R)-7 (0.29 g, 0.45 mmol, 56%) as a colorless solid. ¹H-NMR (400 MHz, MeOD): δ [ppm] 7.20 – 7.23 (m, 15 H, Ar-H), 4.95 – 5.02 (m, 6 H, CH₂-Ph), 4.19 (d, ${}^{3}J$ 18.6 Hz, $1 \text{ H}, 3'\text{-H}), 3.58 \text{ (m, } 3 \text{ H}, \text{ OCH}_3), 2.72 - 2.79 \text{ (m, } 1 \text{ H}, 2\text{-H}), 2.17 - 2.25 \text{ (m, } 2 \text{ H}, 4\text{-H}), 1.99 - 2.05 \text{ (m, } 2 \text{ H}, 4\text{-H}), 1$ $(\mathsf{m}, 2 \; \mathsf{H}, 1\text{-}\mathsf{H}, 2\text{'}\text{-}\mathsf{H}), \, 1.76 - 1.97 \; (\mathsf{m}, 3 \; \mathsf{H}, 2\text{'}\text{-}\mathsf{H}, 3\text{-}\mathsf{H}), \, 1.43 - 1.53 \; (\mathsf{m}, 1 \; \mathsf{H}, 1\text{-}\mathsf{H}), \, 1.20 \; (\mathsf{t}, \, {}^3\!\mathit{J} \; 12.0 \; \mathsf{Hz}, \, 1.00 \; \mathsf{Hz})$ 1 H, 1'-H), 0.76 - 0.80 (m, 1 H, 1-H). ¹³C-NMR (100 MHz, MeOD): δ [ppm] 174.4 (C2''), 174.3 (C5), 174.3 (C4'), 158.5 (Cbz-COOBn), 138.0 (Ar-C), 137.5 (Ar-C), 137.5 (Ar-C), 129.5 (Ar-CH), 129.5 (Ar-CH), 129.4 (Ar-CH), 129.4 (Ar-CH), 129.3 (Ar-CH), 129.3 (Ar-CH), 129.2 (Ar-CH), 129.2 (Ar-CH), 129.2 (Ar-CH), 129.1 (Ar-CH), 129.1 (Ar-CH), 129.0 (Ar-CH), 129.0 (Ar-CH), 128,8 (Ar-CH), 67.9 (CH₂-Ph), 67.8 (CH₂-Ph), 67.6 (CH₂-Ph), 58.0 (C3'), 52.8 (OCH₃), 40.5 (C2), 32.5 (C4), 32.4 (C1), 32.4 (C1), 30.0 (C3), 29.9 (C1'). MS (ESI): m/z (%) 640.23 (100) [M + H]⁺, $662.21 (43) [M + Na]^+, 678.18 (27) [M + K]^+.$

((S)-5-(Benzyloxy)-2-((benzyloxy)carbonyl)-5-oxopentyl)((S)-3-

(((benzyloxy)carbonyl)amino)-4-methoxy-4-oxobutyl)phosphinic acid ((S,S)-7): To a solution 1.13 mmol, 1.00 eq.) in CH₂Cl₂ (10 mL)added of (S)-6 (0.44 g,was N,O-Bis(trimethylsilyl)acetamide (1.11 mL, 4.52 mmol, 4.00 eq.) and the mixture was heated to reflux for 4 h. (S)-Vinylglycine (3) (0.28 g, 1.13 mmol, 1.00 eq.) was added and the reaction was heated to reflux for 120 h. The reaction was quenched with 2 M aqueous hydrochloric acid (3 mL) and the organic phase was washed with 2 M aqueous hydrochloric acid (2 × 10 mL). The solvent was removed in vacuo and the residue was purified by flash chromatography (EtOAc/PE, 1:1 \rightarrow EtOH) to give the target compound (S,S)-7 (0.38 g, 0.59 mmol, 53%) as a colorless solid. ¹H-NMR $(400 \text{ MHz}, \text{CDCl}_3)$: δ [ppm] 7.20 - 7.35 (m, 15 H, Ar-H), 4.88 - 5.12 (m, 6 H, CH₂-Ph), 4.48 (s, 1 H, 3'-H), 3.45 - 3.60 (m, 3 H, OCH₃), 3.11 (m, 1 H, 2-H), 2.21 - 2.33 (m, 2 H, 4-H), 2.06 - 2.15 (m, 1 H, 2'-H), 1.86 - 1.94 (m, 1 H, 1-H), 1.74 - 1.85 (m, 1 H, 2'-H) 1.67 - 1.73 (m, 1 H, 3-H),1.55 - 1.64 (m, 1 H, 3-H), 1.42 - 1.52 (m, 1 H, 1-H), 1.19 - 1.25 (m, 1 H, 1'-H), 0.94 - 1.02 (m, 1 H, 1'-H). 13 C-NMR (100 MHz, MeOD): δ [ppm] 174.2 (C2''), 174.2 (C5), 172.2 (C4'), 136.2

(Ar-C), 136.11 (Ar-C), 128.4 (Ar-CH), 128.4 (Ar-CH), 128.4 (Ar-CH), 128.3 (Ar-CH), 128.0 (Ar-CH), 128.0 (Ar-CH), 127.9 (Ar-CH), 127.8 (Ar-CH), 69.8 (CH₂-Ph), 65.6 (CH₂-Ph), 65.4 (CH₂-Ph), 40.1 (C2), 31.1 (C4), 31.0 (C1), 31.0 (C1), 29.2 (C3), 29.1 (C1'). MS (ESI): m/z (%) 640.22 (100) [M + H]⁺, 662.20 (70) [M + Na]⁺.

tert-Butyl 2-(bromomethyl)acrylate (9). The title compound 9 was synthesized as a colorless liquid according to a literature procedure for the methyl ester analogue from alcohol 8 (3.92 mL, 25.2 mmol).³² Yield: 4.70 g (21.28 mmol, 84%). R_f : 0.66 (SiO₂, EtOAc:Cyclohexan-1:2). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 6.22 (dd, ${}^2J_{1H-1H}$ =0.8 Hz, 1 H, H-3b), 5.96 (dd, ${}^2J_{1H-1H}$ =0.8 Hz, 1 H, H-3a), 4.14 (d, ${}^4J_{1H-1H}$ =0.7 Hz, 2 H, 2'-H), 1.52 (s, 9 H, 'Bu-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 164.1 (C1), 139.0 (C2), 128.1 (C3), 81.9 ('Bu-C), 30.0 (C2'), 28.1 ('Bu-CH₃). CHN: found (calculated) [%]: C 42.36 (43.46); H 5.80 (5.93).

tert-Butyl 4-hydroxy-2-methylenebutanoate 10. The title compound was prepared following a procedure of O'Leary et al from bromide 9 (1.63 g 5.4 mmol). Title compound 10 was obtained as a colorless liquid in 60% yield. R_f : 0.29 (SiO₂, EtOAc:hexanes-1:2). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 6.13 (m, 1 H, H-2'b), 5.58 (m, 1 H, H-2'a), 3.74 (t, ${}^{3}J_{1H-1H}$ 6.1 Hz, 2 H, H-4), 2.53 (td, ${}^{3}J_{1H-1H}$ 6.0 Hz, ${}^{4}J_{1H-1H}$ =0.8 Hz, 2 H, H-3), 2.27 (s_b, 1 H, OH), 1.49 (s, 9 H, 'Bu-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 167.0 (C1), 139.3 (C2), 126.4 (C2'), 81.2 ('Bu-C), 62.0 (C4), 35.8 (C3), 28.2 ('Bu-CH₃). CHN: found (calcd) [%]: C 61.89 (62.77); H 9.34 (9.36). HRMS (ESI) [m/z]: calcd for C₉H₁₆O₃ [M + Na]⁺: 195.0992, found: 195.0991. IR (film): v [cm⁻¹] 3413.8 (m), 2978.4 (m), 2934.4 (m), 2884.1 (w), 1711.3 (s), 1631.6 (m), 1478.5 (w), 1458.2 (w), 1393.3 (m), 1369.1 (s), 1341.2 (m), 1314.4 (m), 1254.8 (m), 1214.6 (m), 1150.3 (s), 1049.7 (m), 946.4 (w), 852.1 (w), 818.8 (w), 759.5 (w), 683.6 (w).

(2R,4S)-tert-Butyl 2-(3-(tert-butoxy)-3-oxopropyl)-1,2-oxaphosphinane-4-carboxylate 2-oxide 13. H-Phosphinate 11 (47 mg, 0.24 mmol; 1 eq.) was dissolved in 3 mL dry MeCN and 1 mL dry pyridine. Pivaloyl chloride (60 μL, 0.48 mmol; 2 eq.) and ester 10 (41 mg, 0.24 mmol; 1 eq.) were added and the solution was stirred at rt under nitrogen atmosphere for 1h. The solvent was removed in vacuo to give the crude phosphinate 12, which was dissolved in CH₂Cl₂ (4 mL). N,O-Bis(trimethylsilyl)acetamid (BSA) (0.24 mL, 0.95 mmol; 6 eq.) was added and the solution was stirred for 96 h at rt under nitrogen atmosphere. The solution was treated with aqueous 1N HCl (2 mL), phases were separated and the organic phase was evaporated to dryness in vacuo. The residue was purified by column chromatography on silica (EtOAc:MeOH, 50:3) to give the title compound 13 (38 mg, 46%) as a 2.2:1-mixture of two diastereoisomers. Analytical data for 12: ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 7.86 + 6.49 (dt, ${}^{1}J_{31P-1H}$ 547.3 Hz, ${}^{3}J_{1H-1H}$ 1.9 Hz, 1 H, P-H), 6.16 (d, ${}^{2}J$ 1.2 Hz, 1 H, 2'b-H), 5.58 (d, ${}^{2}J$ 1.2 Hz, 1 H, 2'a-H), 4.25-4.07 (m, 2 H, 4-H), 2.64 (t, ${}^{3}J_{1H-1H}$ 6.5 Hz, 2 H, 3-H), 2.62-2.44 (m, 2 H, 6-H), 2.01 (dtd, J 15.2 Hz, J 7.3 Hz, J 2.0 Hz, 2 H, 5-H), 1.47 (s, 9 H, ^tBu-H), 1.42 (s, 9 H, ^tBu-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 137.4 (C2), 127.1 (C2'), 81.6 (t Bu-C), 81.2 (t Bu-C), 65.0 (C4, ${}^{2}J_{31P-13C}$ 6.8 Hz), 33.4 (C3, ${}^{3}J_{31P-13C}$ 6.2 Hz), 28.1 (t Bu-CH₃), 27.2 $(C6, {}^{2}J_{31P-13C} 2.7 \text{ Hz}), 24.6 + 23.7 (C5, {}^{1}J_{31P-13C} 95.6 \text{ Hz}), C1 \text{ and } C7 \text{ not observed.}$ ${}^{31}P\text{-NMR} (162)$ MHz, CDCl₃): δ [ppm] 38.07. HRMS (ESI) [m/z]: calcd for C₁₆H₂₉O₆P [M + H]⁺: 349.1775, found: 349.1771; $[M + Na]^+$: 371.1594, found: 371.1594. Analytical data for 13: R_f : 0.43 + 0.47

(SiO₂, EtOAc:MeOH-10:1). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 4.41 (m, 1 H, 1a-H), 4.14 (m, 1 H, 1b-H), 4.05 (m, 1 H, 1b-H), 3.06 (m, 1 H, 3-H), 2.73 (m, 1 H, 3-H), 2.56 (m, 2 H, 2'a-H, 3''a-H), 2.20 (m, 1 H, 2'b-H), 2.04 (m, 3 H, 1'-H, 2a-H), 1.82 (m, 1 H, 2b-H), 1.71 (m, 1 H, 3''b-H), 1.44 + 1.43 + 1.42 + 1.42 (s, 18 H, 'Bu-H). ¹³C-NMR (100 MHz, CDCl₃): δ [ppm] 172.4 (C4, ³ $J_{31P-13C}$ 16.2 Hz), 171.6 (C4, ³ $J_{31P-13C}$ 12.7 Hz), 171.5 (C3', ³ $J_{31P-13C}$ 15.6 Hz), 171.1 (C3', ³ $J_{31P-13C}$ 14.8 Hz), 81.8 ('Bu-C), 81.4 ('Bu-C), 81.2 ('Bu-C), 81.2 ('Bu-C), 66.7 (C1, ² $J_{31P-13C}$ 5.9 Hz), 64.6 (C1, ² $J_{31P-13C}$ 6.2 Hz), 39.3 (C3, ² $J_{31P-13C}$ 4.4 Hz), 37.3 (C3, ² $J_{31P-13C}$ 5.9 Hz), 29.3 (C2, ³ $J_{31P-13C}$ 4.4 Hz), 28.0 ('Bu-CH₃), 27.9 ('Bu-CH₃), 27.3 (C2', ² $J_{31P-13C}$ 2.9 Hz), 27.7 + 26.9 (C3'', ¹ $J_{31P-13C}$ 83.0 Hz), 26.7 (C2', ² $J_{31P-13C}$ 3.1 Hz), 24.6 + 23.6 (C1', ¹ $J_{31P-13C}$ 98.6 Hz), 21.4 + 20.5 (C1', ¹ $J_{31P-13C}$ 91.0 Hz). ³¹P-NMR (162 MHz, CDCl₃): δ [ppm] 49.88 (diastereomer A) + 47.51 (diastereomer B) (integration: 2.2 : 1.0). HRMS (ESI) [m/z]: calcd for C₁₆H₂₉O₆P [M + Na]⁺: 371.1594, found: 371.1603. IR (film): ν [cm⁻¹] 3434.1 (w), 2977.0 (m), 2931.6 (m), 1726.6 (s), 1477.4 (w), 1457.4 (w), 1393.4 (m), 1367.8 (s), 1250.6 (s), 1158.2 (s), 1056.1 (m), 1025.5 (m), 983.3 (m), 957.4 (m), 906.7 (m), 873.8 (w), 841.0 (m), 752.7 (m), 664.6 (w), 544.7 (w).

tert-Butyl 2-((S)-3-(((benzyloxy)carbonyl)amino)-4-methoxy-4-oxobutyl)-1,2oxaphosphinane-4-carboxylate 2-oxide 16. H-Phosphinate 14 (50 mg, 0.16 mmol; 1 eq.) was dissolved in 3 mL dry MeCN and 1 mL dry pyridine. Pivaloyl chloride (60 µL, 0.48 mmol; 3 eq.) and ester 10 (28 mg, 0.16 mmol; 1 eq.) were added and the solution was stirred at rt under nitrogen atmosphere for 48h. The solvent was removed in vacuo to give the crude phosphinate 15, which was dissolved in CH₂Cl₂ (4 mL). N.O-Bis(trimethylsilyl)acetamid (BSA) (0.24 mL, 0.95 mmol; 6 eq.) was added and the solution was stirred for 96 h at rt under nitrogen atmosphere. The solution was treated with aqueous 1N HCl (2 mL), phases were separated and the organic phase was evaporated to dryness in vacuo. The residue was purified by column chromatography on silica (EtOAc:MeOH, 25:1) to give the title compound 16 (22 mg, 31%) as a mixture of diastereoisomers. Analytical data for 15: 1 H-NMR (400 MHz, CDCl₃): δ [ppm] 7.71 + 6.36 (d, $^{1}J_{31P-1H}$ 540.9 Hz, 1 H, P-H), 7.31-7.22 (m, 5 H, Ar-H), 6.11 (s, H, 3"b-H), 5.53 (s, 1 H, 3"a-H), 5.63 (d, ${}^{3}J$ 7.9 Hz, 1 H, N-H), 5.04 (s, 2 H, CH₂-Ph), 4.35 (m, 1 H, 3'-H), 4.21-4.02 (m, 2 H, 1-H), 3.69 (s, 3 H, OCH₃), 2.59 (t, ${}^{3}J_{1H-1H}$ 6.4 Hz, 2 H, 2-H), 2.20-2.06 (m, 1 H, 2'a-H), 1.99-1.85 (m, 1 H, 2'b-H), 1.85-1.70 (m, 2 H, 1'-H), 1.42 (s, 9 H, t Bu H). 13 C-NMR (100 MHz, CDCl₃): δ [ppm] 171.9 (C4'), 165.6 (C4), 155.8 (Cbz-COO), 137.2 (C3), 128.6 + 128.3 + 128.1 (Ar-C), 127.0 (C3"), 81.1 (t Bu-C), 67.2 (CH₂-Ph), 65.0 (C1), 54.0 (C3"), 52.7 (OCH₃), 33.3 (C2, ${}^{3}J_{31P-13C}$ 6.1 Hz), 28.0 (t Bu-CH₃), 24.0 (C2'), C1' not observed. 31 P-NMR (162 MHz, CDCl₃): δ [ppm] 37.64. HRMS (ESI) [m/z]: calcd for $C_{22}H_{32}NO_8P$ $[M + H]^+$: 470.192, found: 470.202. Analytical data for **15**: R_f : 0.38 + 0.44 (SiO₂, EtOAc:MeOH-10:1). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 7.33-7.25 (m, 5 H, Ar-H), 6.07 (m, 1 H, N-H), 5.06 (s, 2 H, CH₂-Ph), 4.33 (m, 2 H, 3'-H, H-1a), 4.08 (m, 1 H, 1b-H), 3.87 (m, 1 H, 1b-H), 3.69 (s, 3 H, OCH₃), 2.98 (m, 1 H, 3-H), 2.59 (m, 1 H, 3-H), 2.24-2.02 (m, 2 H, 2'a-H, 3''a-H), 2.02-1.86 (m, 2 H, 2'b-H, 2a-H), 1.86-1.70 (m, 3 H, H-2b, 1'-H), 1.70-1.53 (m, 1 H, 3"b-H), 1.48-1.35 (m, 9 H, tBu -H). ^{13}C -NMR (100 MHz, CDCl₃): δ [ppm] 172.5 (C4, ${}^{3}J_{31P-13C}$ 16.1 Hz), 172.0 (C4'), 156.1 (Cbz-COO), 136.2 (Ar-C), 128.7 + 128.4 + 128.3 (Ar-CH), 81.7 (t Bu-C), 67.3 (CH₂-Ph), 66.7 (C1, ${}^{2}J_{31P-13C}$ 7.4 Hz), 64.7 (C1, ${}^{2}J_{31P-13C}$ 6.0 Hz), 54.1

(C3', ${}^3J_{31P-13C}$ 16.9 Hz), 52.9 (OCH₃), 52.8 (OCH₃), 39.5 (C3, ${}^2J_{31P-13C}$ 4.0 Hz), 37.6 (C3, ${}^2J_{31P-13C}$ 5.8 Hz), 29.5 (C2, ${}^3J_{31P-13C}$ 4.0 Hz), 28.6 (C2, ${}^3J_{31P-13C}$ 6.5 Hz), 28.1 (4Bu -CH₃), 28.5 + 27.7 (C3'', ${}^1J_{31P-13C}$ 81.0 Hz), 27.9 + 27.0 (C3'', ${}^1J_{31P-13C}$ 85.8 Hz), 25.7 + 24.8 (C1', ${}^1J_{31P-13C}$ 92.4 Hz), 24.8 (C2'), 24.4 (C2'). ${}^{31}P$ -NMR (162 MHz, CDCl₃): δ [ppm] 48.87 (diastereomer A) + 46.47 (diastereomer B) (integration: 2.3 : 1.0). HRMS (ESI) [m/z]: calcd for C₂₂H₃₂NO₈P [M + H]⁺: 470.1938, found: 470.1944; [M + Na]⁺: 492.1758, found: 492.1745. IR (Film): ν [cm⁻¹] 3228.8 (w), 3033.1 (w), 2974.8 (m), 1720.7 (s), 1535.2 (m), 1454.1 (m), 1392.8 (w), 1368.1 (m), 1251.4 (m), 1156.1 (m), 1103.3 (w), 1055.6 (m), 1028.4 (m), 983.3 (w), 958.2 (w), 906.4 (w), 872.5 (w), 831.5 (w), 740.6 (w), 698.7 (w).

4-((*tert*-Butyldiphenylsilyl)oxy)-2-methylenebutanoic acid 18. 4-Hydroxy-2-methylenbutanoic acid (1.0 g, 8.6 mmol; 1 eq.) in CH₂Cl₂ (10 mL) was treated with imidazole (1.18 g, 17.2 mmol; 2 eq.) and cooled to 0 °C under nitrogen atmosphere. TBDPSCl (4.73 g, 17.2 mmol; 2eq.) were added and the mixture was stirred at rt for 12 h. Water (10 mL) was added and the phases were separated. The aqueous phase was extracted three times with each 10 mL CH₂Cl₂. The combined organics were dried over Na₂SO₄, filtered and the solvent was removed in vacuo. The crude product was dissolved in THF (25 mL) and cooled to 0 °C. An aqueous 2.9 N KOH solution (8.9 mL, 25.8 mmol) was added dropwise and the solution was stirred for 2 h at rt. The pH was adjusted with 1 N HCl to ~ 2 and 40 mL CH₂Cl₂ were added. The phases were separated and the aqueous phase was extracted three times with each 20 mL CH₂Cl₂. The combined organics were dried over Na₂SO₄, filtered and the solvent was removed in vacuo. The residue was purified by column chromatography on silica (CH₂Cl₂:MeOH-10:1) to give the title compound 18 as a colorless solid (2.54 g, 83%). mp 63 °C. R_f: 0.19 (SiO₂, CH₂Cl₂:MeOH-30:1). ¹H-NMR (400 MHz, DMSO-*d*₆): δ [ppm] 12.46 (breites s, 1 H, COOH), 7.60 (m, 4 H, Ar-H), 7.49-7.38 (m, 6 H, Ar-H), 6.11 (d, ${}^{2}J_{\text{geminal}}$ 1.7 Hz, 1 H, 2'b-H), 5.65 (m, 1 H, 2'a-H), 3.74 (t ${}^{3}J_{\text{1H-1H}}$ 6.5 Hz, 2 H, 4-H), 2.50 (m, 2 H, 3-H), 0.97 (s, 9 H, ^tBu-H). ¹³C-NMR (100 MHz, DMSO- d_6): δ [ppm] 167.9 (C1), 137.8 (C2), 135.0 (Ar-CH), 133.2 (Ar-C), 129.8 (Ar-CH), 127.5 (Ar-CH), 126.4 (C2'), 62.4 (C4), 34.8 (C3), 26.6 (Bu-CH₃), 18.8 (Bu-C). CHN: found (calcd) [%]: C 70.91 (71.15); H 7.40 (7.39). HRMS (ESI) [m/z]: calcd for $C_{21}H_{26}O_3Si$ $[M + H]^+$: 355.1724, found: 355.1734; $[M + Na]^+$: 377.1543, gef.: 377.1554. IR (KBr): v [cm⁻¹] 3074.0 (m), 3054.9 (m), 3017.4 (m),2958.3 (m), 2928.8 (s), 2883.0 (m), 2854.9 (s), 2617.3 (w), 1684.0 (s), 1623.6 (s), 1589.1 (w), 1471.9 (m), 1429.7 (s), 1381.9 8w), 1336.8 (w), 1314.4 (m), 1262.0 (m), 1231.5 (m), 1167.9 (m), 1106.7 (s), 1094.4 (s), 1045.0 (w), 1007.7 (w), 997.9 (w), 960.7 (m), 935.4 (m), 822.5 (m), 793.4 (w), 752.1 (m), 737.4 (m), 701.8 (s), 684.0 (m), 614.0 (s), 595.9 (w), 551.7 (w), 506.3 (s), 489.0 (m).

(*1R*,2*R*,4*S*)-1,7,7-Trimethylbicyclo[2.2.1]heptan-2-yl 4-((tert-butyldiphenylsilyl)oxy)-2-methylenebutanoate 20. Carboxylic acid 18 (600 mg, 1.69 mmol; 1 eq.), (-)-borneol (19) (782 mg, 5.07 mmol; 3 eq.) and DMAP (248 mg, 2.03 mmol, 1.2 eq.) were dissolved in dry CH₂Cl₂ (10 mL). The mixture was cooled to 0 °C and a solution of 419 mg DCC (2.0 mmol; 1.2 eq.) in 8 mL in dry CH₂Cl₂ was added drop wise. The solution was stirred for 12 h at rt, filtered over celite and the solvent was removed *in vacuo*. The residue was purified by column chromatography on silica (CH₂Cl₂) to give the title compound 20 as a colorless oil (696 mg, 84%). *R*_f: 0.72 (SiO₂, CH₂Cl₂).

¹H-NMR (400 MHz, CDCl₃): δ [ppm] 7.66 (m, 4 H, Ar-H), 7.44-7.34 (m, 6 H, Ar-H), 6.25 (d, J 1.6 Hz, 1 H, 2''b-H), 5.62 (d, J 1.2 Hz, 1 H, 2''a-H), 4.89 (m, 1 H, 2'-H), 3.81 (t, J 6.4 Hz, 2 H, 4-H), 2.60 (t, J 6.3 Hz, 2 H, 3-H), 2.37 (m, 1 H, 3'a-H), 1.92 (m, 1 H, 6'a-H), 1.74 (m, 1 H, 5'a-H), 1.68 (t, J 4.5 Hz, 1 H, 4'-H), 1.30 (m, 1 H, 6'b-H), 1.19 (m, 1 H, 5'b-H), 1.04 (s, 9 H, 'Bu-CH₃), 0.95 (dd, J 13.8 H, J 3.5 Hz, 1 H, 3b-H), 0.92 (s, 3 H, 8-H), 0.88 (s, 3 H, 8-H), 0.81 (s, 3 H, 1''-H). (CP-NMR (100 MHz, CDCl₃)): δ [ppm] 167.4 (C1), 138.0 (C2), 135.7 (Ar-CH), 134.0 (Ar-C), 129.7 (C9 Ar-CH 127.8 (Ar-CH), 126.8 (C2), 80.3 (C2'), 62.6 (C4), 49.0 (C1'), 47.9 (C7'), 45.0 (C4'), 37.0 (C3'), 35.4 (C3), 28.1 (C5'), 27.4 (C6'), 27.0 ('Bu-CH₃), 19.8 +19.0 (C8), 19.3 ('Bu-C), 13.7 (C1''). CHN: found (calcd) [%]: C 75.45 (75.87); H 8.63 (8.63). HRMS (ESI) [m/z]: calcd for C₃₁H₄₂O₃Si [M + H]⁺: 491.2976, found: 491.2985; [M + Na]⁺: 513.2795, found: 513.2802. IR (Film): ν [cm⁻¹] 3071.3 (m), 3049.4 (w), 2956.6 (s), 2879.4 (s), 2858.0 (s), 2119.6 (w), 1715.3 (s), 1632.0 (w), 1589.6 (w), 1472.7 (m), 1454.0 (m), 1428.1 (s), 1390.3 (m), 1361.7 (m), 1337.9 (m), 1305.9 (m), 1265.0 (m), 1215.5 (m), 1157.1 (s), 1112.5 (s), 1048.0 (m), 1020.0 (m), 993.4 (m), 981.2 (w), 932.5 (m), 888.7 (w), 823.5 (m), 777.9 (w), 738.1 (s), 702.2 (s), 621.9 (w), 613.9 (m), 505.3 (s), 490.1 (m).

(1R,2R,4S)-1,7,7-Trimethylbicyclo[2,2,1]heptan-2-yl 4-hydroxy-2-methylenebutanoate 21: The TBDPS-protected ester 20 (500 mg, 1.02 mmol; 1 eq.) was dissolved in abs THF (10 mL) and cooled to 0 °C. TBAF · 3 H₂O (644 mg, 2.04 mmol; 2 eq.) was coevaporated three times with CH₂Cl₂, dissolved in THF (5 mL) and added to the reaction mixture drop wise. The solution was stirred for 5 h at 0 °C und nitrogen atmosphere. Aqueous saturated NH₄Cl solution (10 mL) was added and the mixture was extracted three times with each 20 mL EtOAc. The combined organics were dried over Na₂SO₄, filtered and the solvent was removed in vacuo. The residue was purified by column chromatography on silica (CH₂Cl₂:MeOH-20:1) to give the title compound 21 as a colorless oil (207 mg, 80%). R_f : 0.08 (SiO₂, CH₂Cl₂). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 6.26 (d, J 1.2 Hz, 1 H, 2"b-H), 5.65 (d, J 0.9 Hz, 1 H, 2"a-H), 4.92 (m, 1 H, 2'-H), 3.77 (t, J 6.1 Hz, 2 H, 4-H), 2.59 (t, J 6.1 Hz, 2 H, 3-H), 2.39 (m, 1 H, 3'a-H), 2.01 (s_{sb}, 1 H, OH), 1.95 (m, 1 H, 6'a-H), 1.76 (m, 1 H, 5'a-H), 1.70 (t, J 4.5 Hz, 1 H, 4'-H), 1.34 (m, 1 H, 6'b-H), 1.24 (m, 1 H, 4'b-H), 1.00 (dd, J 13.8 Hz, J 5.7 Hz, 1 H, 3b-H), 0.92 (s, 3 H, 8'-H), 0.88 (s, 3 H, 8'-H), 0.85 (s, 3 H, 1"-H). 13 C-NMR (100 MHz, CDCl₃): δ [ppm] 167.8 (C1), 138.1 (C2), 127.0 (C2"), 80.8 (C2"), 61.8 (C4), 49.1 (C1'), 47.9 (C7'), 45.0 (C4'), 36.9 (C3'), 35.8 (C3), 28.2 (C5'), 27.4 (C6'), 19.8 + 19.0 (C8'), 13.7 (C1"). CHN: found (calcd) [%]: C 71.12 (71.39); H 9.66 (9.59). HRMS (ESI) [m/z]: calcd for C₁₅H₂₄O₃ $[M + H]^+$: 253.1798, found: 253.1798. IR (film): v [cm⁻¹] 3330.0 (br s), 2954.1 (s), 2880.5 (m), 2361.5 (w), 2336.5 (w), 1714.9 (s), 1652.8 (w), 1629.2 (m), 1472.6 (w), 1455.8 (m), 1390.6 (w), 1307.4 (m), 1199.1 (m), 1152.0 (m), 1113.9 (w), 1046.0 (m), 992.2 (w), 943.3 (w), 867.4 (w), 816.9 (w).

 $(2R,\!4S)\text{-}(1R,\!2R,\!4S)\text{-}1,\!7,\!7\text{-}Trimethylbicyclo} [2.2.1] heptan-2-yl$

2-((S)-3-

(((benzyloxy)carbonyl)amino)-4-methoxy-4-oxobutyl)-1,2-oxaphosphinane-4-carboxylate 2-oxide 23. H-Phosphinate 14 (50 mg, 0.16 mmol; 1 eq.) was dissolved in 3 mL dry MeCN and 1 mL dry pyridine. Pivaloyl chloride (60 μ L, 0.48 mmol; 3 eq.) and ester 21 (40 mg, 0.16 mmol; 1 eq.) were added and the solution was stirred at rt under nitrogen atmosphere for 1h. The solvent

was removed in vacuo to give the crude phosphinate 22, which was dissolved in CH₂Cl₂ (4 mL). N,O-Bis(trimethylsilyl)acetamid (BSA) (0.24 mL, 0.95 mmol; 6 eq.) was added and the solution was stirred for 96 h at rt under nitrogen atmosphere. The solution was treated with aqueous 1N HCl (2 mL), phases were separated and the organic phase was evaporated to dryness in vacuo. The residue was purified by column chromatography on silica (EtOAc:MeOH, 25:1) to give the title compound 23 (18 mg, 20%) as a mixture of diastereoisomers. Analytical data for 22: ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 7.78 + 6.43 (d, ${}^{1}J_{31P-1H}$ 540.4 Hz, 1 H, P-H), 7.42-7.22 (m, 5 H, Ar-H), 6.29 (m, 1 H, 2"b-H), 5.67 (m, 1 H, 2"a-H), 5.61 (m, 1 H, N-H), 5.11 (m, 2 H, CH₂-Ph), 4.93 (m, 1 H, 2'-H), 4.42-4.28 (m, 1 H, 7-H), 4.20 (m, 2 H, 4-H), 3.76 (s, 3 H, OCH₃), 2.72 (m, 2 H, 3-H), 2.39 (m, 1 H, 3'a-H), 2.20 (m, 1 H, 6a-H), 2.00-1.70 (m, 3 H, 6b-H, 5-H), 1.92 (m, 1 H, 6'a-H), 1.77 (m, 1 H, 5'a-H), 1,70 (m, 1 H, 4'-H), 1.34 (m, 1 H, 6'b-H), 1.25 (m, 1 H, 5'b-H), 1.00 (m, 1 H, 3'b-H), 0.92 (s, 3 H, 8'-H), 0.88 (s, 3 H, 8'-H), 0.85 (s, 3 H, 1''-H). ³¹P-NMR (162 MHz, CDCl₃): δ [ppm] 37.65. MS (ESI) [m/z]: calcd for C₂₈H₄₀NO₈P [M + Na]⁺: 572.023, found: 572.238. Analytical data for 23: R_f : 0.33 + 0.37 (SiO₂, EtOAc). ¹H-NMR (400 MHz, CDCl₃): δ [ppm] 7.41-7.28 (m, 5 H, Ar-H), 5.66 (m, 1 H, N-H), 5.11 (m, 2 H, CH₂-Ph), 4.91 (m, 1 H, 5-H), 4.42 (m, 2 H, 3'-H, 1a-H), 4.17 (m, 1 H, 1b-H), 3.95 (m, 1 H, 1b-H), 3.75 (s, 3 H, 8-H), 3.18 (m, 1 H, 3-H), 2.76 (m, 1 H, 3-H), 2.41-2.11 (m, 3 H, 6a-H, 2'a-H, 3"a-H), 2.11-1.66 (m, 9 H, 2'b-H, 3"b-H, 2a-H, 2b-H, 1'a-H, 1'b-H, 9'a-H, 8'a-H, 7'-H), 1.37-1.17 (m, 2 H, 9'b-H, 8'b-H), 0.99 (dd, J 13.8 Hz, J 3.4 Hz, 1 H, 6'b-H), 0.95 (dd, J 13.9 Hz, J 3.5 Hz, 1 H, 6'b-H), 0.90 (s, 3 H, 12'-H), 0.87 (s, 3 H, 12'-H), 0.82 (s, 3 H, 1''-H). 13 C-NMR (151 MHz, CDCl₃): δ [ppm] 172.4 (C4, $^{3}J_{31P}$ -_{13C} 14.9 Hz), 172.0 (C4'), 156.2 (Cbz-COO), 136.3 (Ar-C), 128.7 + 128.4 + 128.3 (Ar-CH), 81.4 + 81.3 + 81.0 (5), 67.3 (CH₂-Ph), 66.7 (C1), 64.6 (C1), 54.1 (C3'), 52.9 + 52.9 + 52.8 (OCH₃), 49.1 (C10), 49.0 (C10), 48.1 (C11), 45.0 (C7), 38.9 + 38.8 (C3), 36.9 (C3), 36.9 (C6), 36.8 (C6), 29.7 $(C2, {}^{3}J_{31P-13C} 3.7 \text{ Hz}), 29.5 (C2, {}^{3}J_{31P-13C} 3.9 \text{ Hz}), 28.6 (C2, {}^{3}J_{31P-13C} 6.4 \text{ Hz}), 28.5 (C11, {}^{3}J_{31P-13C} 6.4 \text{ Hz})$ 6.4 Hz), $28.3 + 27.7 \text{ (C3", } ^1J_{31P-13C} 81.6 \text{ Hz}$), $28.2 + 27.7 \text{ (C3", } ^1J_{31P-13C} 81.5 \text{ Hz}$), 28.3 (C8), 28.1 (C8)(C8), 27.7 + 27.1 (C3", ${}^{1}J_{31P-13C}$ 82.6 Hz), 27.3 (C9), 27.3 (C9), 25.5 + 24.9 (C1', ${}^{1}J_{31P-13C}$ 94.2 Hz), 24.7 + 24.3 (C2'), 19.8 + 18.9 (C12), 13.7 + 13.7 + 13.6 (C10''). ^{31}P -NMR (243 MHz, CDCl₃): δ [ppm] 49.09, 48.96, 46.40 (integration 1.0 : 1.0 : 4.4). MS (EI) [m/z]: 549 (12 %, [M]⁺), 490 (27 %, [M-COOMe]⁺), 442 (8 %, [M-OBenzyl]⁺), 414 (21 %, [M-Cbz]⁺), 396 (22 %, [M-Cbz]⁺) OBorneyl]+), 370 (15 %, [C₁₇H₂₅NO₆P]+), 306 (54 %, [M-Benzyl-OBorneyl+H]+), 146 (29 %, $[C_5H_7O_3P]^+$), 91 (100 %, $[Benzyl]^+$). HRMS (EI) [m/z]: calcd for $C_{28}H_{40}NO_8P$ $[M]^+$: 549.2492, found: 549.2470. IR (film): v [cm⁻¹] 3240.1 (w), 3033.9 (w), 2954.3 (s), 1725.8 (s), 1537.3 (m), 1454.0 (m), 1366.4 (w), 1249.7 (s), 1145.4 (m), 1113.6 (m), 1057.6 (s), 964.4 (m), 904.7 (w), 868.1 (w), 812.3 (w), 741.5 (w), 698.7 (w), 530.5 (w).

(2S)-2-amino-4-(hydroxy(((R)-2-oxotetrahydrofuran-3-yl)methyl)phosphoryl)butanoic acid hydrochloride 24. Cyclic phosphinate 23 (87 mg, 0.16 mmol) was treated with aqueous 6 N HCl (5 mL) and heated to reflux for 12 h. The resulting mixture was washed with Et₂O three times (each 20 mL). The aqueous solution was evaporated to dryness to give the target compound 24 (50 mg, quant). 1 H-NMR (600 MHz, D₂O): δ [ppm] 4.60 (m, 1 H, 8a-H), 4.44 (m, 1 H, 8b-H), 4.30 (m, 1 H, 2-H), 3.15 (m, 1 H, 6-H), 2.72 (m, 1 H, 9a-H), 2.47 (m, 1 H, 5a-H), 2.35 (m, 2 H, 3-H), 2.29

(m, 1 H, 9b-H), 2.16 (m, 1 H, 4a-H), 2.10 (m, 1 H, 5b-H), 2.05 (m, 1 H, 4b-H). ¹³C-NMR (151 MHz, D₂O, Inverse gated coupling): δ [ppm] 181.9 (C7, ³ $J_{31P-13C}$ 16.4 Hz), 170.9 (C1), 68.1 (C8), 52.7 (C2, ³ $J_{31P-13C}$ 15.4 Hz), 52.7 (C2, ³ $J_{31P-13C}$ 15.4 Hz), 34.0 (C6, ² $J_{31P-13C}$ 3.8 Hz), 28.9 (C9, ³ $J_{31P-13C}$ 2.8 Hz), 28.9 (C9, ³ $J_{31P-13C}$ 2.6 Hz), 28.8 + 28.2 (C5, ¹ $J_{31P-13C}$ 93.6 Hz), 24.9 + 24.2 (C4, ¹ $J_{31P-13C}$ 91.6 Hz), 24.8 + 24.2 (C4, ¹ $J_{31P-13C}$ 91.8 Hz), 22.3 (C3, ² $J_{31P-13C}$ 2.3 Hz), 22.3 (C3, ² $J_{31P-13C}$ 2.7 Hz). ³¹P-NMR (162 MHz, D₂O): δ [ppm] 51.74. HRMS (ESI) [m/z]: calcd for C₉H₁₆NO₆P [M - H]⁻: 264.0642, found: 264.0631.

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