

# Synthesis of 1-adamantyl alkyl ethers by intermolecular dehydration of 1-adamantanol with alcohols catalyzed by copper compounds

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## Abstract

Adamantyl alkyl ethers were synthesized in high yields by intermolecular dehydration of 1-adamantanol with alcohols in the presence of copper-containing catalysts.

**Keywords:** 1-Adamantyl alkyl ethers, catalysis, intermolecular dehydration of alcohols, copper catalysts

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## Introduction

1-Adamantyl alkyl ethers are of considerable interest as additives that increase the oxidative stability and viscosity of lubricating oils, hydraulic and transmission fluids.<sup>1,2</sup>

Photolysis of mixtures of 1-halo adamantanes with alcohols in various solvents is the most widely used method for preparing 1-adamantyl alkyl ethers. The reaction is performed under irradiation using a low-pressure mercury lamp ( $\lambda$  254 nm) for 24-48 h under nitrogen atmosphere.<sup>3-6</sup> Another approach for the synthesis of 1-adamantyl methyl ether in 65-90% yield involves the reactions of 1-chloro- or 1-iodoadamantanes with methanol in the presence of silver perchlorate.<sup>7</sup> The reaction is partially reversible; therefore the precipitated AgCl is immediately filtered off. The excess of chloride ions is precipitated by adding silver perchlorate in acetone.

An interesting example of the synthesis of adamantyl benzyl ether is by reductive coupling of (1-adamantyloxy)trimethylsilane with benzaldehyde in the presence of trimethylsilane.<sup>8</sup> The yield of adamantyl benzyl ether was 75%. In another method, this ether can be prepared by benzylation of 1-adamantanol with 2-benzyloxy-1-methylpyridinium triflate (yield 80%).<sup>9</sup>

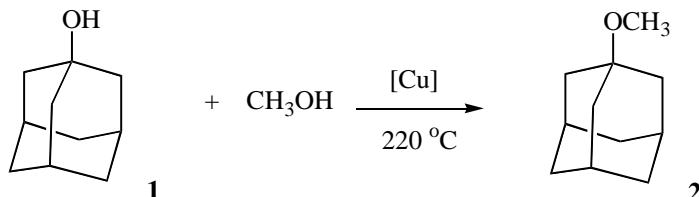
Yet another method for the preparation of 1-adamantyl alkyl ethers is based on the reaction of 1-chloroadamantane with alcohols catalyzed by palladium complexes.<sup>10</sup>

This communication describes a convenient synthesis of 1-adamantyl alkyl ethers AdOR where R = CH<sub>3</sub>, C<sub>2</sub>H<sub>5</sub>, n-C<sub>3</sub>H<sub>7</sub>, n-C<sub>4</sub>H<sub>9</sub>, n-C<sub>5</sub>H<sub>11</sub>, n-C<sub>8</sub>H<sub>17</sub>, cyclo-C<sub>5</sub>H<sub>9</sub>, and cyclo-C<sub>6</sub>H<sub>11</sub>, and 1-adamantyl benzyl ether by intermolecular dehydration of 1-adamantanol **1** with alcohols catalyzed by copper compounds.

## Results and Discussion

The key regularities of the synthesis of 1-adamantyl alkyl ethers were studied in relation to the reaction of 1-adamantanol **1** with methanol in the presence of the following series of copper-containing catalysts: CuBr<sub>2</sub>, CuCl<sub>2</sub>·2H<sub>2</sub>O, Cu(Acac)<sub>2</sub>, Cu(PhCO<sub>2</sub>)<sub>2</sub>·2H<sub>2</sub>O (copper(II) benzoate), Cu(C<sub>6</sub>H<sub>4</sub>(OH)CO<sub>2</sub>)<sub>2</sub> (copper(II) salicylate), Cu(OAc)<sub>2</sub>, CuI and Cu(OAc), the best of which proved to be CuBr<sub>2</sub>, CuCl<sub>2</sub>·2H<sub>2</sub>O and Cu(C<sub>6</sub>H<sub>5</sub>CO<sub>2</sub>)<sub>2</sub>·2H<sub>2</sub>O. The reaction was carried out at the following catalyst to reactant molar ratios: [Cu] : [1-adamantanol **1**] : [CH<sub>3</sub>OH] = 1-10 : 100 : 100-2000. The reaction temperatures were 200–240 °C, the reaction times 1–6 h (Table 1).

**Table 1.** Synthesis of 1-adamantyl methyl ether **2** by the reaction of 1-adamantanol **1** with methanol in the presence of copper-containing catalysts (T = 220 °C unless otherwise stated)



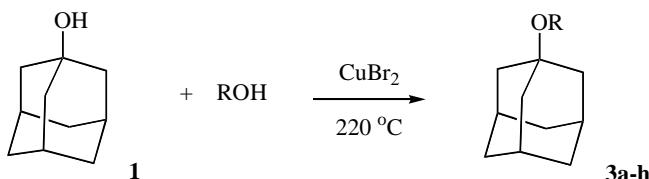
Entry	[Cu]:[ <b>1</b> ]:[CH <sub>3</sub> OH]	[Cu]	Time (h)	Yield <b>2</b> (%)
1	0 : 100 : 1000	—	1	9
2	1 : 100 : 1000	CuBr <sub>2</sub>	1	85
3	1 : 100 : 1000	Cu(OAc) <sub>2</sub>	1	80
4	1 : 100 : 1000	CuCl <sub>2</sub> ·2H <sub>2</sub> O	1	85
5	1 : 100 : 1000	Cu(PhCO <sub>2</sub> ) <sub>2</sub> ·2H <sub>2</sub> O	1	85
6	1 : 100 : 1000	CuI	1	55
7	1 : 100 : 1000	CuOAc	1	65
8	1 : 100 : 1000	Cu[C <sub>6</sub> H <sub>4</sub> (OH)CO <sub>2</sub> ] <sub>2</sub>	1	70
9	1 : 100 : 1000	Cu(Acac) <sub>2</sub>	1	80
10	10 : 100 : 1000	CuBr <sub>2</sub>	1	70

**Table 1.** Continued

Entry	[Cu]:[1]:[CH <sub>3</sub> OH]	[Cu]	Time (h)	Yield <b>2</b> (%)
11	10 : 100 : 1000	CuCl <sub>2</sub> ·2H <sub>2</sub> O	1	80
12	10 : 100 : 1000	Cu(PhCO <sub>2</sub> )·2H <sub>2</sub> O	1	5
13	10 : 100 : 1000	Cu(Acac) <sub>2</sub>	1	25
14	1 : 100 : 100	CuBr <sub>2</sub>	1	50
15	1 : 100 : 500	CuBr <sub>2</sub>	1	80
16	1 : 100 : 750	CuBr <sub>2</sub>	1	80
17	1 : 100 : 1500	CuBr <sub>2</sub>	1	85
18	1 : 100 : 2000	CuBr <sub>2</sub>	1	85
19	1 : 100 : 1000	CuBr <sub>2</sub>	2	85
20	1 : 100 : 1000	CuBr <sub>2</sub>	4	80
21	1 : 100 : 1000	CuBr <sub>2</sub>	6	79
22	10 : 100 : 1000	CuBr <sub>2</sub>	4	36
23 <sup>a</sup>	1 : 100 : 1000	CuBr <sub>2</sub>	1	75
24 <sup>b</sup>	1 : 100 : 1000	CuBr <sub>2</sub>	1	80

<sup>a</sup> T = 200 °C. <sup>b</sup> T = 240 °C

From the data presented in Table 1, it can be seen that the highest yield of 1-adamantyl methyl ether **2** of 85% is achieved when the intermolecular dehydration of 1-adamantanol **1** with methanol is carried out under the following conditions: 220 °C, 1 h, and a 1 : 100 : 1000 ratio of the catalyst, compound **1** and methanol (Table 1, entry 2).

**Table 2.** Synthesis of 1-adamantyl alkyl ethers <sup>a</sup>

Entry	ROH	AdOR	Yield (%) <b>3(a-d)</b>	Entry	ROH	AdOR	Yield (%) <b>3(e-h)</b>
1	C <sub>2</sub> H <sub>5</sub> OH	<b>3a</b>	74	5	n-C <sub>8</sub> H <sub>17</sub> OH	<b>3e</b>	24
2	n-C <sub>3</sub> H <sub>7</sub> OH	<b>3b</b>	65	6	cyclo-C <sub>5</sub> H <sub>9</sub> OH	<b>3f</b>	41

**Table 2.** Continued

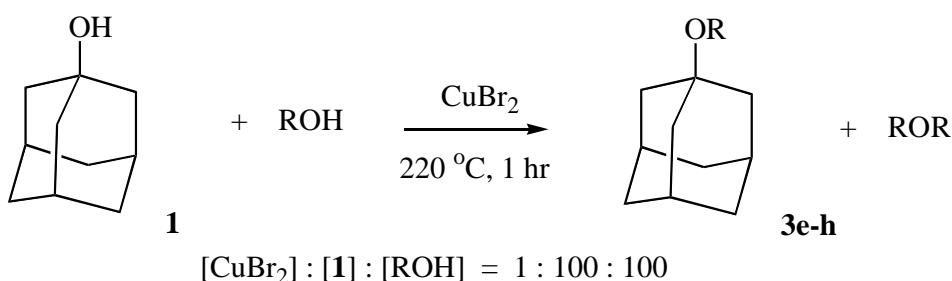
Entry	<i>ROH</i>	<b>AdOR</b>	Yield (%) 3(a-d)	Entry	<i>ROH</i>	<b>AdOR</b>	Yield (%) 3(e-h)
3	<i>n-C<sub>4</sub>H<sub>9</sub>OH</i>	<b>3c</b>	63	7	cyclo-C <sub>6</sub> H <sub>11</sub> OH	<b>3g</b>	21
4	<i>n-C<sub>5</sub>H<sub>11</sub>OH</i>	<b>3d</b>	50	8	C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> OH	<b>3h</b>	59

<sup>a</sup> Reaction conditions: 220°C, 1 h, [CuBr<sub>2</sub>]:[1]:[ROH]=1:100:1000

The reaction is general. Under the optimal conditions, it can be performed for a broad range of alcohols ROH, where R = C<sub>2</sub>H<sub>5</sub>, *n*-C<sub>3</sub>H<sub>7</sub>, *n*-C<sub>4</sub>H<sub>9</sub>, *n*-C<sub>5</sub>H<sub>11</sub>, *n*-C<sub>8</sub>H<sub>17</sub>, cyclo-C<sub>5</sub>H<sub>9</sub>, cyclo-C<sub>6</sub>H<sub>11</sub> and C<sub>6</sub>H<sub>5</sub>CH<sub>2</sub> (Table 2).

It is worth noting that the use of a 10-fold excess of high-boiling alcohols such as *n*-octanol, cyclopentanol, cyclohexanol or benzyl alcohol is undesirable, because it complicates the isolation of the desired adamantyl alkyl ethers by necessitating the removal of unreacted alcohols and homoethers (dioctyl, dicyclopentyl, dicyclohexyl or dibenzyl) from the reaction mixture.

In order to increase the conversion of alcohols (ROH) and decrease the yield of side homoethers (ROR), the intermolecular dehydration of 1-adamantanol **1** with *n*-octanol, cyclopentanol, cyclohexanol and benzyl alcohol was carried out at an equimolar reactant ratio, which increased the yield of the target 1-adamantyl alkyl ethers and also increased the conversion of the alcohols (ROH) (Table 3).

**Table 3.** The reaction of 1-adamantanol with an equivalent amount of high-boiling alcohol

Entry	ROH	Conversion, %		Yield, %	
		<b>1</b>	ROH	<b>3e-h<sup>a</sup></b>	ROR <sup>b</sup>
1	R = <i>n</i> -C <sub>8</sub> H <sub>17</sub>	72	100	72	: 1.5
2	(cyclopentylmethyl alcohol)	32	100	32	: 5

**Table 3.** Continued

Entry	ROH	Conversion, %		Yield, %		ROR <sup>b</sup>
		<b>1</b>	ROH	<b>3e-h<sup>a</sup></b>		
3		30	100	30	:	0
4		73	100	73	:	35

<sup>a</sup> Yields are given relative to converted **1**

<sup>b</sup> Yields are given relative to converted alcohol (ROH)

## Conclusions

It was found that copper compounds CuBr<sub>2</sub>, CuCl<sub>2</sub>·2H<sub>2</sub>O and Cu(PhCO<sub>2</sub>)<sub>2</sub>·2H<sub>2</sub>O are effective catalysts of the synthesis of 1-adamantyl alkyl ethers by intermolecular dehydration of 1-adamantanol and alcohols. In the presence of these catalysts, we performed the synthesis of the known 1-adamantyl methyl, ethyl, propyl and benzyl ethers and the previously unknown 1-adamantyl butyl, octyl cyclopentyl, and cyclohexyl ethers.

## Experimental Section

**General.** <sup>1</sup>H and <sup>13</sup>C NMR spectra were measured on a Bruker Avance-400 spectrometer (400.13 and 100.62 MHz, respectively) in CDCl<sub>3</sub>, the chemical shifts are referred to TMS. Mass spectra were run on a Shimadzu GCMS-QP2010Plus GC/MS spectrometer (an SPB-5 capillary column, 30 m × 0.25 mm, helium as a carrier gas, temperature programming from 40 to 300°C at 8 °C/min, evaporation temperature 280°C, temperature of the ion source 200°C, ionization energy 70 eV). Chromatographic analysis was carried out on a Shimadzu GC-9A, GC-2014 instrument [2 m × 3 mm column, silicone SE-30 (5%) on Chromaton N-AW-HMDS as the stationary phase, temperature programming from 50 to 270 °C at 8 °C/min, helium as the carrier gas (47 mL/min)].

The elemental composition of the samples was determined on a Carlo Erba 1106 elemental analyzer.

### General procedure for the synthesis of compounds **2**, **3a-h**

In an argon flow, the 10-mL glass ampoule was charged with CuBr<sub>2</sub> (0.013 mmol), 1-adamantanol **1** (1.3 mmol), alcohol (13 mmol of methanol, ethanol, 1-propanol, 1-butanol, 1-

pentanol or 1.3 mmol of 1-octanol, cyclopentanol, cyclohexanol, benzyl alcohol). The sealed ampoule and appropriate alcohol (2 mL) to counterbalance the internal pressure of the reactant mixture when heated were placed in a 17-mL stainless-steel micro autoclave, the autoclave was sealed and heated at 220 °C for 1 h. After completion of the reaction, the autoclave was cooled to room temperature, the ampoule was opened, and the reaction mixture was filtered through a paper filter. The solvent was distilled off. The adamantyl alkyl ether was separated from the unreacted 1-adamantanol **1** by decantation in hexane. Alternatively, the mixture was separated by column chromatography on silica gel using a 1 : 1 hexane : benzene mixture for elution ( $l = 21\text{cm}$ ,  $d = 1.2\text{ cm}$ ).

Detailed NMR spectra are given in the Supplementary Data file.

**1-Adamantyl methyl ether (2).**<sup>10</sup> Yield 85%; colorless liquid; bp 67-68 °C/3 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.11 (s, 3H, OCH<sub>3</sub>), 2.05 (br s, 3H, CH), 1.63 (s, 6H, CH<sub>2</sub>), 1.51 (d,  $J$  11.2 Hz, 6H, CH<sub>2</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.70, 47.55, 40.86, 36.33, 30.44.

**1-Adamantyl ethyl ether (3a).**<sup>10</sup> Yield 74%; colorless liquid; bp 108-109 °C/13 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.46 (q,  $J$  7.2 Hz, 2H, CH<sub>2</sub>CH<sub>3</sub>), 2.12 (br s, 3H, CH), 1.61 (d,  $J$  6.8 Hz, 6H, CH<sub>2</sub>), 1.61 (s, 6H, CH<sub>2</sub>), 1.15 (t,  $J$  6.8 Hz, 3H, CH<sub>3</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.78, 54.88, 41.62, 36.52, 30.50, 16.37.

**1-Adamantyl n-propyl ether (3b).**<sup>10</sup> Yield 65%; colorless liquid; bp 90 °C/2 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.62 (t,  $J$  6.8 Hz, 2H, CH<sub>2</sub>CH<sub>2</sub>), 2.15 (br s, 3H, CH), 1.76 (s, 6H, CH<sub>2</sub>), 1.58 (d,  $J$  7.6 Hz, 6H, CH<sub>2</sub>), 0.09 (t,  $J$  7.6 Hz, 3H, CH<sub>3</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.64, 61.47, 41.63, 36.40, 30.67, 23.91, 10.69.

**1-Adamantyl n-butyl ether (3c).** Yield 63%; colorless liquid; bp 103-105 °C/2 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.38 (t,  $J$  6.8 Hz, 2H, CH<sub>2</sub>), 2.12 (br s, 3H, CH), 1.73 (m, 6H, CH<sub>2</sub>), 1.61 (m, 6H, CH<sub>2</sub>), 1.49 (qui, 2H, CH<sub>2</sub>), 1.35 (sxt, 2H, CH<sub>2</sub>), 0.9 (t,  $J$  7.2 Hz, 3H, CH<sub>3</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.60, 59.37, 41.61, 36.55, 32.85, 30.52, 19.41, 13.92. Anal. Calcd for C<sub>14</sub>H<sub>24</sub>O: C, 80.71; H, 11.61. Found: 80.64; H 11.65 %.

**1-Adamantyl n-pentyl ether (3d).** Yield 50%; colorless liquid; bp 120-122 °C/3 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.37 (t,  $J$  6.8 Hz, 2H, CH<sub>2</sub>), 2.12 (br s, 3H, CH), 1.73 (m, 6H, CH<sub>2</sub>), 1.61 (m, 6H, CH<sub>2</sub>), 1.50 (m, 2H, CH<sub>2</sub>), 1.29-1.31 (m, 4H, CH<sub>2</sub>), 0.88 (t,  $J$  6.8 Hz, 3H, CH<sub>3</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.56, 59.73, 41.61, 36.55, 30.52, 30.46, 28.45, 22.57, 14.04. Anal. Calcd for C<sub>15</sub>H<sub>26</sub>O: C, 81.02; H, 11.79. Found: 81.05; H 11.59 %.

**1-Adamantyl n-octyl ether (3e).** Yield 72%; colorless liquid; bp 138-140 °C/1 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.39 (t,  $J$  6.8 Hz, 2H, CH<sub>2</sub>), 2.14 (br s, 3H, CH), 1.75 (m, 6H, CH<sub>2</sub>), 1.63 (m, 6H, CH<sub>2</sub>), 1.52 (m, 2H, CH<sub>2</sub>), 1.28-1.30 (m, 10H, CH<sub>2</sub>), 0.89 (t,  $J$  6.4 Hz, 3H, CH<sub>3</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 71.61, 59.79, 41.63, 36.57, 31.86, 30.79, 30.54, 26.29, 29.51, 29.32, 22.67, 14.09. MS: m/z (%) 264.30 (M<sup>+</sup>, 1.79), 207.20 (16.54), 136.20 (10.87), 135.20 (100.00), 110.15 (8.76), 95.10 (39.97), 79.10 (8.29). Anal. Calcd for C<sub>18</sub>H<sub>32</sub>O: C, 81.75; H, 12.20. Found: 81.78; H 12.14 %.

**1-Adamantyl cyclopentyl ether (3f).** Yield 41%; colorless liquid; bp 112-114 °C/1 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 4.15 (m, 1H, CH), 2.14 (br s, 3H, CH), 1.77 (m, 2H, CH<sub>2</sub>), 1.75

(m, 6H, CH<sub>2</sub>), 1.70 (m, 2H, CH<sub>2</sub>), 1.62 (m, 6H, CH<sub>2</sub>), 1.48 (m, 2H, CH<sub>2</sub>), 1.46 (m, 2H, CH<sub>2</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 72.08, 71.53, 42.69, 36.54, 35.07, 30.60, 23.67. MS: m/z (%) 220.15 (M<sup>+</sup>, 8.05), 136.20 (10.79), 135.20 (100.00), 95.10 (9.74), 93.10 (10.71), 79.10 (10.58). Anal. Calcd for C<sub>15</sub>H<sub>24</sub>O: C, 81.76; H, 10.98. Found: 81.82; H 10.89 %.

**1-Adamantyl cyclohexyl ether (3g).** Yield 30%; colorless liquid; bp 133-135 °C/2 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 3.49 (m, 1H, CH), 2.13 (br s, 3H, CH), 1.75 (m, 6H, CH<sub>2</sub>), 1.74 (m, 4H, CH<sub>2</sub>), 1.62 (m, 6H, CH<sub>2</sub>), 1.56 (m, 2H, CH<sub>2</sub>), 1.27 (m, 4H, CH<sub>2</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 72.32, 68.12, 42.60, 36.53, 35.90, 30.58, 25.60, 25.24. MS: m/z (%) 234.20 (M<sup>+</sup>, 8.23), 136.20 (11.06), 135.20 (100.00), 95.10 (16.05), 93.10 (8.19), 79.10 (8.60). Anal. Calcd for C<sub>16</sub>H<sub>26</sub>O: C, 81.99; H, 11.18. Found: 81.92; H 11.21 %.

**1-Adamantyl benzyl ether (3h).**<sup>8</sup> Yield 73%; colorless liquid; bp 137-140 °C/1 mm. <sup>1</sup>H NMR (400.13 MHz, CDCl<sub>3</sub>): δ 7.21-7.42 (m, 5H, C<sub>6</sub>H<sub>5</sub>), 4.56 (s, 2H, CH<sub>2</sub>), 2.23 (br s, 3H, CH), 1.91 (m, 6H, CH<sub>2</sub>), 1.71 (m, 6H, CH<sub>2</sub>). <sup>13</sup>C NMR (100.62 MHz, CDCl<sub>3</sub>): δ 140.22, 128.28, 127.49, 127.07, 72.77, 62.37, 41.81, 36.57, 30.66. MS: m/z (%) 242.20 (M<sup>+</sup>, 28.67), 185.10 (12.20), 135.20 (58.04), 107.15 (7.18), 93.10 (13.31), 92.10 (10.03), 91.10 (100.00). Anal. Calcd for C<sub>17</sub>H<sub>22</sub>O: C, 84.25; H, 9.15. Found: 84.17; H 9.18 %.

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